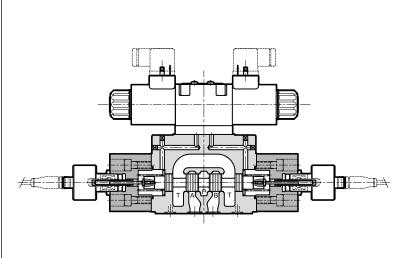




DIRECTIONAL VALVES WITH SPOOL POSITION MONITORING

DS3M ISO 4401-03 DS5M ISO 4401-05 DSP5RM ISO 4401-05 DSP5M CETOP P05 DSP7M ISO 4401-07 DSP8M ISO 4401-08 DSP10M ISO 4401-10

OPERATING PRINCIPLE



- These solenoid operated directional valves are equipped with position sensors that monitor the main spool position. The switching position is indicated by a binary signal.
- TÜV certification body certifies the compliance of DS(P)*M valves with the safety standards (see point 1).
- —The valves are available in direct current versions only (see point 9).
- These valves do not have manual override and can not be disassembled, because of their characteristics and their possible use on machinery subject to safety requirements. Moreover, their components are not interchangeable. Read the *Use and Maintenance* manual for instructions on operation, safe use and repair of the product.

PERFORMANCES

(working with mineral oil of viscosity of 36 cSt at 50°C)

		DS3M	DS5M	DSP5M DSP5RM	DSP7M	DSP8M	DSP10M
Maximum operating pressure: P - A - B ports	bar	350	320	320	350	350	350
T port	Dai	21	0	see performance limits at point 6.5			6.5
Maximum flow rate from P to A - B - T	l/min	80	120	150	300	600	1100
Ambient temperature range	°C	-20 / +50					
Fluid temperature range	°C			-20 /	+80		
Fluid viscosity range	cSt			10 ÷	400		
Fluid contamination degree			Accordin	g to ISO 4406	6:1999 class 2	20/18/15	
Recommended viscosity	cSt	25					
Mass: single solenoid valve double solenoid valve	kg	1.8 2.2	5 -	7.1 8	8.7 9.6	15.6 16.6	50 50.5

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1 - TÜV CERTIFICATION

Direct and pilot operated solenoid valves of the DS(P)*M family were tested on a voluntary basis by TÜV and found to comply with the applicable requirements of the following standard:

• EN ISO 4413:2012 Hydraulic fluid power - General rules and safety requirements for systems and their components The components can be considered well tried if they comply the basic safety principles and the well tried safety principles specified in tables C.1 and C.2 of the EN ISO 13849-2:2013 standard depending on the specific application.



The DS(P)*M family can be used in safety related parts of control system in category 1 (or higher) as indicated in the standard EN ISO 13849-1:2015. Possible applications are:

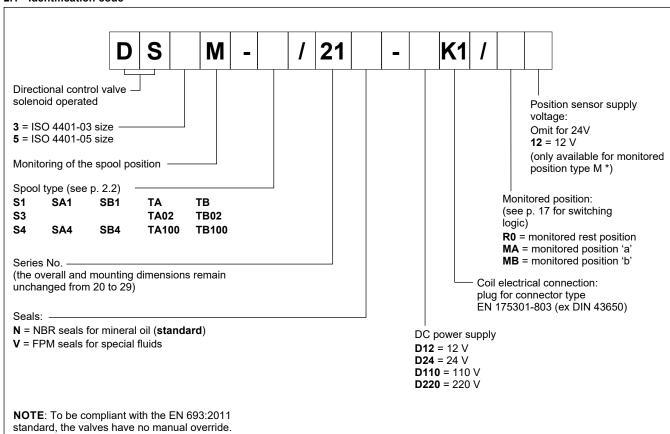
- EN 20430:2020 standards Machines for plastics and rubber Injection presses Safety requirements
- EN 16092-3:2018 Machine tool safety Presses Part 3: Safety requirements for hydraulic presses
- EN 12622:2014 Machine tool safety Hydraulic press brakes
- EN 422:2009 Machines for rubber and plastic Safety requirements.

The state of well-tried component is mainly application specific.

Certificate: TÜV IT 14 MAC 0043

2 - IDENTIFICATION OF SOLENOID VALVES DIRECT OPERATED

2.1 - Identification code



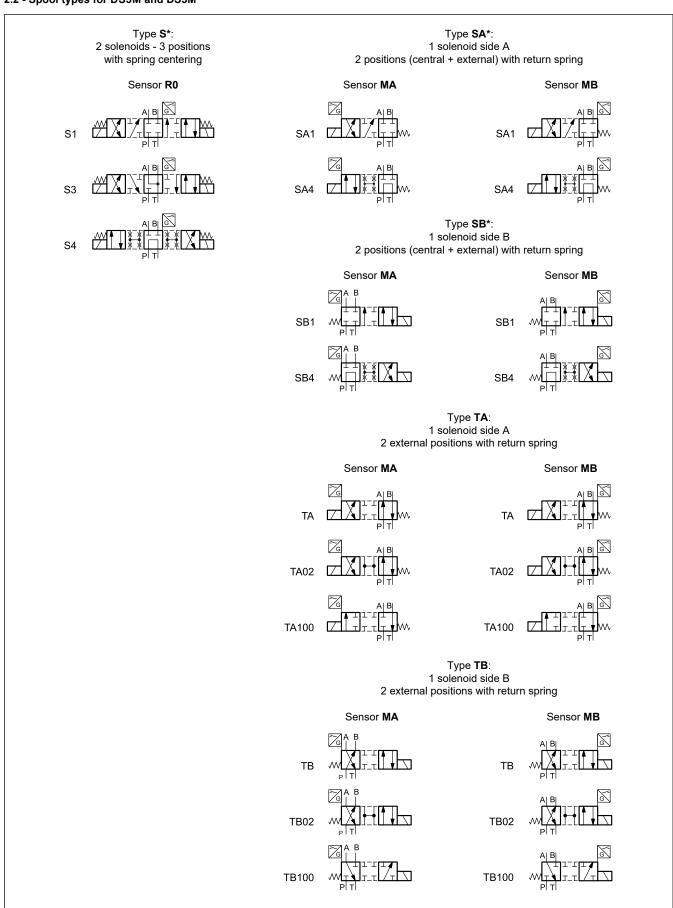
NOTE: Verify spool and sensor type availability in the tables below

		SPOOLS						
DS3		S*	SA*	SB*	TA TA100	TB TB100		
Я	R0	х						
ENSOR YPE	MA		х	х	х	х		
SEI	МВ		х	х	х	х		

		SPOOLS							
DS5		S*	SA*	SB*	TA TA100	TA02 TB02	TB TB100		
œ	R0	х							
NSOR PE	MA		х	х	х	х	х		
SEN	МВ		х	х	х	х	х		

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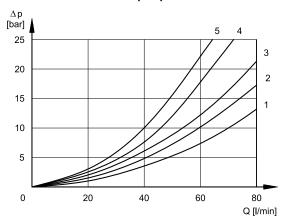
2.2 - Spool types for DS3M and DS5M



3 - CHARACTERISTIC CURVES OF DIRECT OPERATED SOLENOID VALVES

(obtained with viscosity 36 cSt at 50 °C)

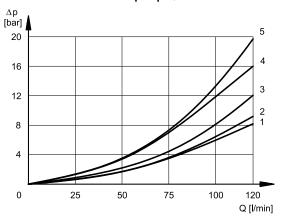
3.1 - DS3M - Pressure drops $\Delta \text{p-Q}$



	FLOW DIRECTION						
SPOOL TYPE	P→A	Р→В	A→T	В→Т	P→T		
		CURVES ON GRAPH					
S1, SA1; SB1	2	2	3	3	-		
S3	3	3	1	1	-		
S4, SA4	5	5	5	5	3		
TA, TB	2	2	2	2	-		
TA100, TB100	4	4	4	4	-		

For S3 in central position B→T refer to curve 3.

3.2 - DS5M - Pressure drops ∆p-Q



	FLOW DIRECTION					
SPOOL TYPE	P→A	Р→В	A→T	В→Т	P→T	
		CURVES ON GRAPH				
S1, SA1, SB1	2	2	1	1		
S3	2	1	2	3		
S4, SA4, SB4	1	1	2	2	4	
TA, TB, TA02, TB02	3	3	2	2	-	
TA100, TB100	2	2	2	2	-	

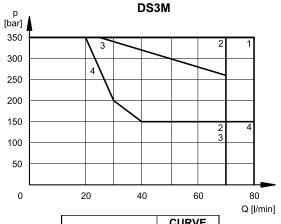
For S3 in central position B→T refer to curve 5.

3.3 - Performance limits for DS3M and DS5M solenoid valves

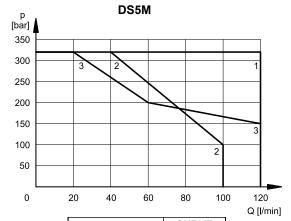
The curves define the flow rate operating fields according to the valve pressure of the different versions.

The values have been obtained according to ISO 6403 norm with solenoids at rated temperature and supplied with voltage equal to 90% of the nominal voltage. The values have been obtained with mineral oil, viscosity 36 cSt, temperature 50 °C and filtration according to ISO 4406:1999 class 18/16/13.

The operating limits can be considerably reduced if a 4-way valve is used as 3-way valve with port A or B plugged or without flow.



SPOOL	CURVE		
SPOOL	P→A	Р→В	
S1,SA1	1	1	
S3,	4	4	
S4, SA4	2	2	
TA, TB	1	1	
TA100, TB100	3	3	



SPOOL	CUF	CURVE			
SPOOL	P→A	Р→В			
S1	1	1			
S3	3	3			
S4	2	2			
TA02	1	1			
TA, TA100	1	1			

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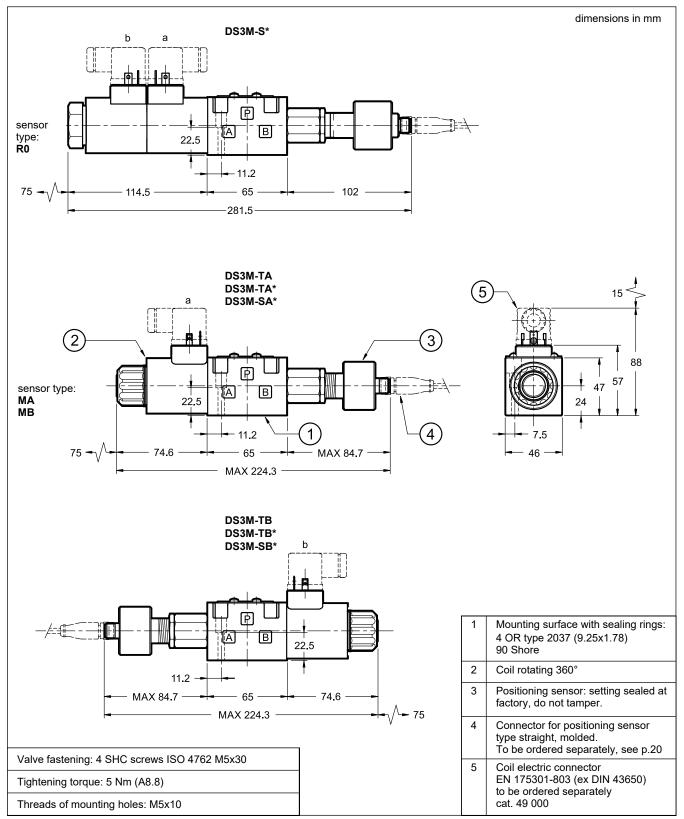
3.4 - Switching times

The indicated values had obtained according to ISO 6403 standards, using mineral oil with viscosity 36 cSt at 50 °C.

TIMES [ms]	ENERGIZING	DE-ENERGIZING
DS3M	25 ÷ 75	15 ÷ 25

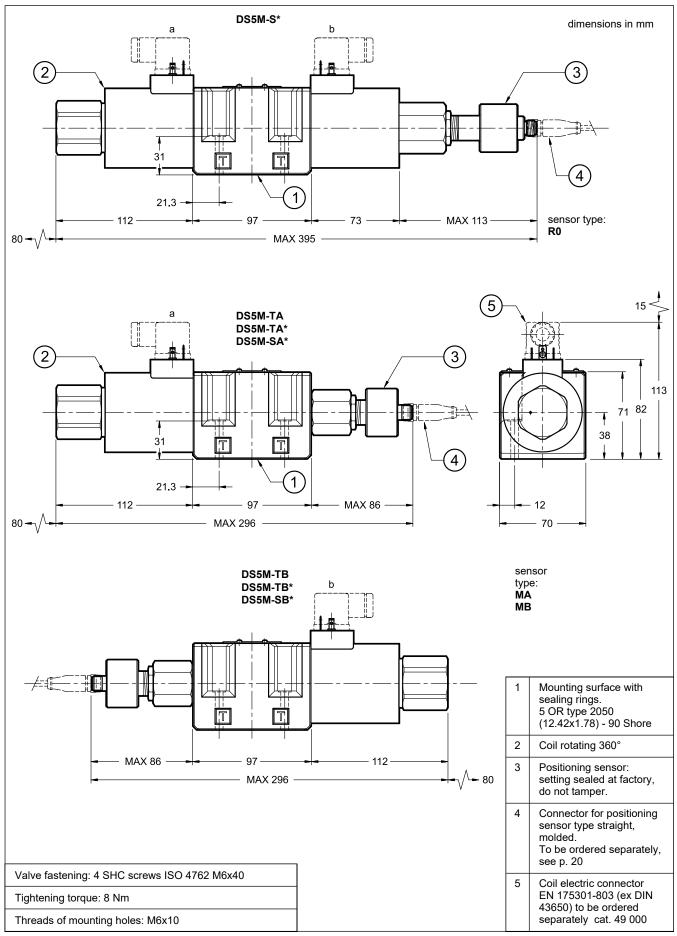
TIMES [ms]	ENERGIZING	DE-ENERGIZING
DS5M	100 ÷ 150	20 ÷ 50

4 - OVERALL AND MOUNTING DIMENSIONS FOR DIRECT OPERATED VALVES



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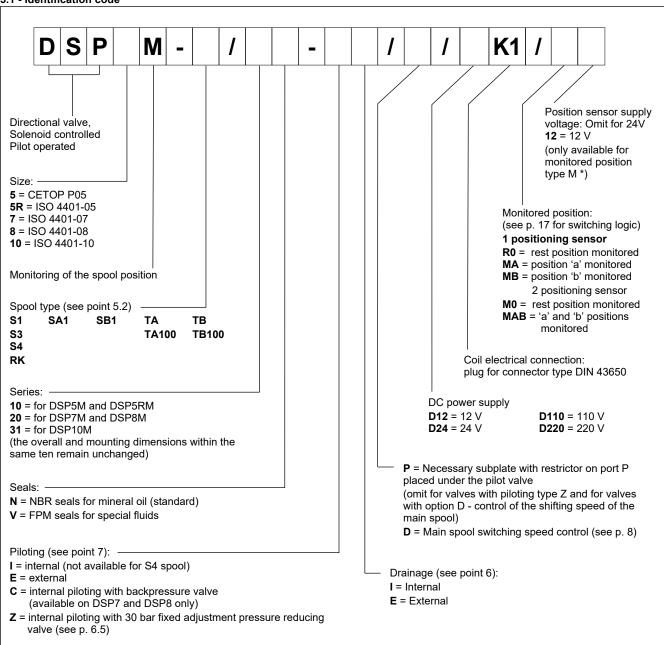


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5 - IDENTIFICATION OF PILOT OPERATED SOLENOID VALVES

5.1 - Identification code



NOTA: Verify spool and sensor type availability in the table below

		SPOOLS						
		S*	SA* SB*	TA TB	TA100 TB100	RK		
	R0	х						
YPE	MA		х	х	х	х		
- NR T	МВ		x	х	х	x		
SENSOR TYPE	MO	х						
S	MAB	х	х	х	х			

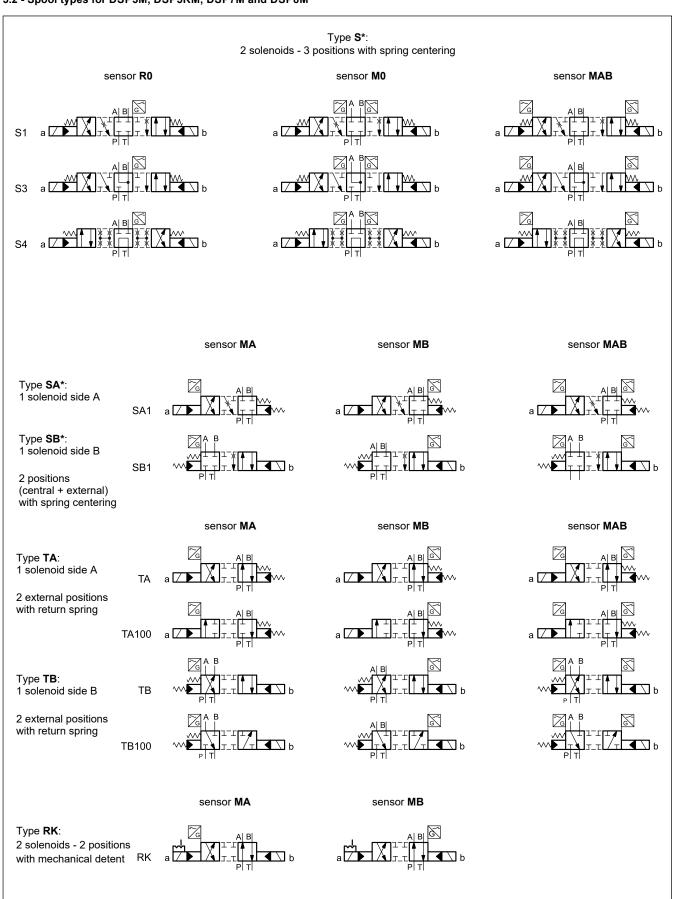
NOTE: DSP10M available with spools S1 or S4, with monitored position R0 or M0 only.

NOTE: To be compliant with the EN 693:2011 standard, the valves have no manual override.

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5.2 - Spool types for DSP5M, DSP5RM, DSP7M and DSP8M



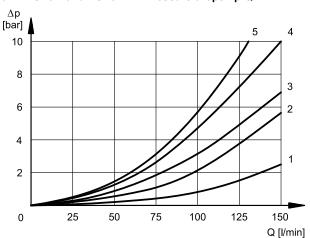
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6 - CHARACTERISTIC CURVES AND PERFORMANCES

(values obtained with viscosity 36 cSt at 50 °C)

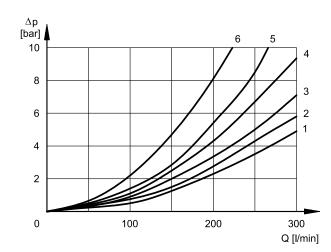
6.1 - DSP5M and DSP5RM - Pressure drops Δp -Q



		FLOV	V DIREC	TION	
SPOOL TYPE	P→A	P→B	A→T	В→Т	P→T
	CURVES ON GRAPH				
S1, SA1	4	4	1	1	-
S3	4	4	1	1	-
S4	5	5	2	3	5
TA, TB	4	4	1	1	-
TA100, TB100	3	3	1	1	-
RK	4	4	1	1	-

For pressure drops of the S3 spool in central position refer to the curve $4. \,$

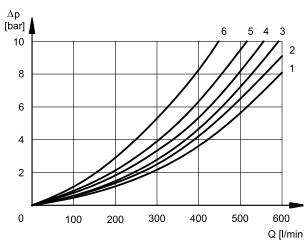
6.2 - DSP7M - Pressure drops ∆p-Q



	FLOW DIRECTION					
SPOOL TYPE	P→A	Р→В	A→T	В→Т	P→T	
	CURVES ON GRAPH					
S1, SA1	1	1	4	5	-	
S3	1	1	5	5	-	
S4	2	2	5	6	5	
TA, TB	1	1	4	5	-	
TA100, TB100	3	3	3	5	-	
RK	1	1	4	5	-	

For pressure drops of the S3 spool in central position refer to the curve 5.

6.3 - DSP8M - Pressure drops $\Delta \text{p-Q}$



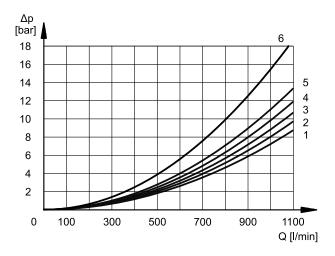
	FLOW DIRECTION				
SPOOL TYPE	P→A	P→B	A→T	В→Т	P→T
	CURVES ON GRAPH				
S1, SA1	2	2	3	3	-
S3	2	2	2	1	-
S4	4	4	3	5	6
TA, TB	2	2	3	3	-
TA100, TB100	5	5	5	5	-
RK	2	2	3	3	-

For pressure drops of the S3 spool in central position refer to the curve $4. \,$

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6.4 - DSP10M - Pressure drops $\Delta \text{p-Q}$



		FLOW DIRECTION				
SPOOL TYPE	P→A	P→B	A→T	В→Т	P→T	
		CURV	ES ON G	RAPH	,	
S1	2	2	2	3	-	
S4	2	2	4	5	6	

6.5 - Performance limits for pilot operated valves

PRESSURES	DSP5M DSP5RM	DSP7M	DSP8M	DSP10M
Max pressure in P, A, B ports	320	350	350	350
Max pressure in T line with internal drain	210	210	210	210
Max pressure in Y line	210	210	210	210
Min piloting pressure NOTE 1	5 ÷ 10	5 ÷ 12	5 ÷ 12	6 ÷ 12
Max piloting pressure NOTE 2	210	210	210	280

NOTE 1: The minimum piloting pressure can be the lower range value at low flows rates, but with higher flow rates the higher value is needed.

NOTE 2: If the working pressure is higher than these rated limits, then provide an external pilot line with p_{max} within the rated limits and purchase the valve with E type pilot supply.

For DSP7M and DSP8M valves, if the external pilot line is not possible, you must opt for the version with Z type pilot supply (see point 7.2), providing max 350 bar at inlet pressure P. Add the letter **Z** to the identification code to order this option (see point 5.1).

MAXIMUM FLOW RATES			P5M 5RM	DSF	P7M	DSF	P8M	DSP	10M
Spool type		210 bar	320 bar	210 bar	PRESS 350 bar	SURES 210 bar	350 bar	210 bar	350 bar
S4 - TA100	[l/min]	120	100	200	150	500	450	750	600
S1 - S3 - TA - RK	[[///////]	150	120	300	300	600	500	900	700

6.6 - Switching times

The values indicated refer to a solenoid valve working with piloting pressure of 100 bar, with mineral oil at a temperature of 50°C, at viscosity of 36 cSt and with PA and BT connections.

The energizing and de-energizing times are obtained at the pressure variation which occurs on the lines.

TIMES (± 10%)	ENER	ENERGIZING		DE-ENERGIZING	
[ms]	2 Pos.	3 Pos.	2 Pos.	3 Pos.	
DSP5M - DSP5RM	60	50	50	40	
DSP7M	75	60	60	45	
DSP8M	100	70	80	50	
DSP10M	-	100	-	140	

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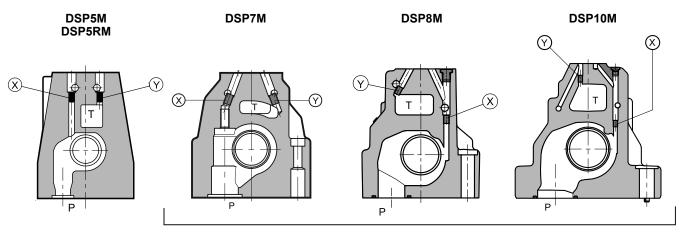
Υi

7 - PILOTING AND DRAINAGE

These valves are available with piloting and drainage, both internal and external. The version with external drainage allows for a higher back pressure on the outlet.

NOTE: The pilot supply and drainage configuration must be chosen when ordering. Subsequent modification is only permitted by authorized experienced operators or at the factory.

	TYPE OF VALVE		sembly
TIPE OF VALVE		Х	Y
IE	internal pilot and external drain	NO	YES
II	Internal pilot and internal drain	NO	NO
EE	external pilot and external drain	YES	YES
EI	external pilot and internal drain	YES	NO



X: plug M5x6 for external pilot

Y: plug M5x6 for external drain

X: plug M6x8 for external pilot Y: plug M6x8 for external drain

7.1 - C type pilot supply: internal pilot supply with backpressure valve in P port

SP7M and DSP8M valves are available with incorporated backpressure valve in the P port.

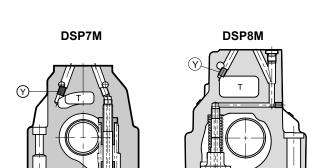
This is in order to reach the minimum pilot supply pressure at normal position in valves in which the inlet port (P) and the return port (T) are connected (spool S4).

The pressure differential of the backpressure valve is to be added to that of the main valve, showed at page 9.

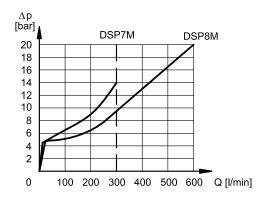
The cracking pressure is approx 5 bar for DSP7M and 6 bar for DSP8M at 15 l/min.

NOTE: The backpressure valve doesn't assure the seal so it has not be intended as a check valve. Add **C** to the identification code for this request (see point 5.1).

For DSP7M only, the backpressure valve can be also delivered separately and it can be easily mounted on line P of the main control valve. Ask for code 0266577 to order the backpressure valve.



pilot always internal **Y**: plug M6x8 for external drain



The curve refers to the pressure drop (body part only) with backpressure valve inside, to which the pressure drop of the reference spool must be added. (see p. 6)

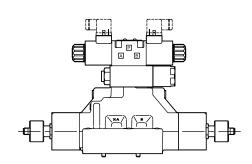
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7.2 - Z type pilot supply: internal pilot supply with pressure reducing valve

The Z type pilot supply consists of an arrangement with internal pilot and 30 bar supply pressure to the pilot stage by means of a fixed adjustment pressure reducing valve placed between the main stage and the pilot valve.

For these versions, consider an increase of 30 mm in height.



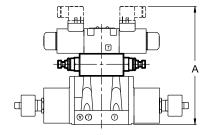
DSP8-*/Z*

8 - OPTIONS

8.1 - Option D: control of the main spool shifting speed

By placing a double flow control valve (QTM3 type) between the pilot solenoid valve and the main stage, the pilot supply flow can be adjusted and therefore the changeover smoothness can be varied.

Add the letter **D** in the identification code to order this version (see point 5.1).



dimensions in mm

	DSP5	DSP7	DSP8	DSP10
Α	218	225	254	307

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9 - ELECTRICAL FEATURES

9.1 - Solenoids

These are essentially made up of two parts: tube and coil. The tube is threaded into the valve body and includes the armature that moves immersed in oil, without wear. The inner part, in contact with the oil in the return line, ensures heat dissipation.

The coil is fastened to the tube by a threaded ring, and can be rotated and locked to suit the available space.

NOTE 1: In order to further reduce the emissions, use of type H connectors is recommended. These prevent voltage peaks on opening of the coil supply electrical circuit (see catalogue 49 000).

NOTE 2: The IP65 protection degree is intended for the whole valve. It is guaranteed only with valve and connectors correctly connected and installed.

VOLTAGE SUPPLY FLUCTUATION	± 10% Vnom
MAX SWITCH ON FREQUENCY DS3M DS5M DSP5M - DSP5RM DSP7M DSP8M DSP8M DSP10M	15.000 ins/hr 13.000 ins/hr 5.000 ins/hr 5.000 ins/hr 4.000 ins/hr 3.000 ins/hr
DUTY CYCLE	100%
ELECTROMAGNETIC COMPATIBILITY (EMC) (NOTE 1)	In compliance with 2014/30/EU
LOW VOLTAGE	In compliance with 2014/35/EU
CLASS OF PROTECTION: Atmospheric agents (IEC 60529) Coil insulation (VDE 0580) Impregnation	IP65 (NOTE 2) class H class F

9.2 - Current and absorbed power

The tables shows current and power consumption values relevant to the different coil types for DC.

DS3M, DSP5M, DSP5RM, DSP7M, DSP8M and DSP10M (values \pm 10%)

Suffix	Nominal voltage [V]	Resistance at 20°C [Ω]	Current consumpt. [A]	Power consumpt [W]	Coil code
D12	12	4,4	2,72	32,7	1903080
D24	24	18,6	1,29	31	1903081
D110	110	436	0,26	28,2	1903464
D220	220	1758	0,13	28,2	1903465

DS5M (values ± 5%)

Suffix	Nominal voltage [V]	Resistance at 20°C [Ω]	Current consumpt. [A]	Power consumpt [W]	Coil code
D12	12	3	4	48	1903550
D24	24	12	2	48	1903551
D110	110	252	0,44	48	1903554
D220	220	1010	0,22	48	1903555

10 - COIL CONNECTORS

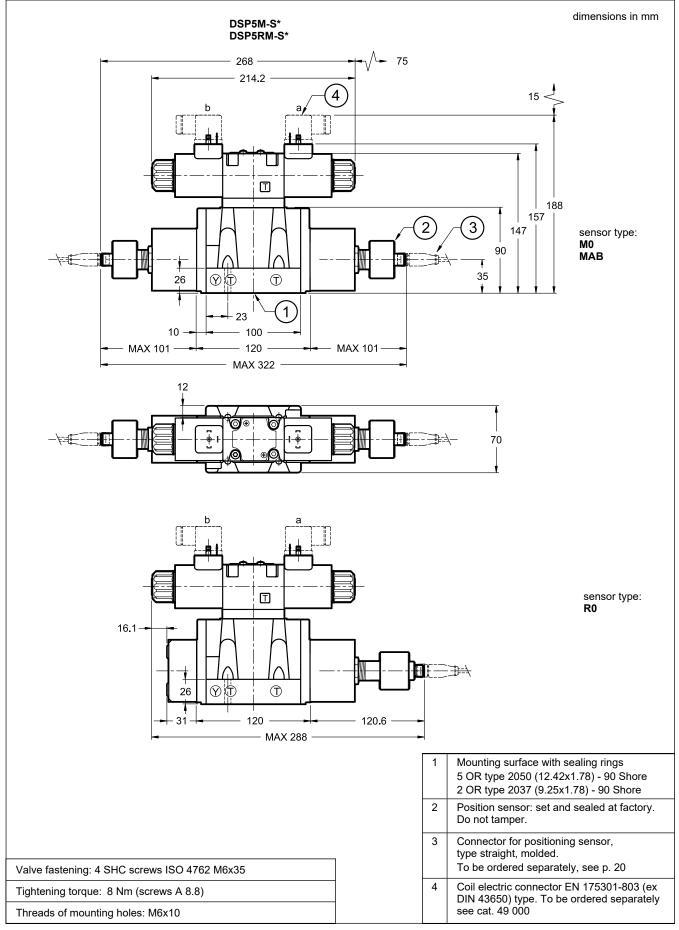
The solenoid operated valves are delivered without the connectors. Connectors EN 175301-803 (ex DIN 43650) for K1 elecctrical connection can be ordered separately.

For the identification of the connector type to be ordered, please see catalogue 49 000.

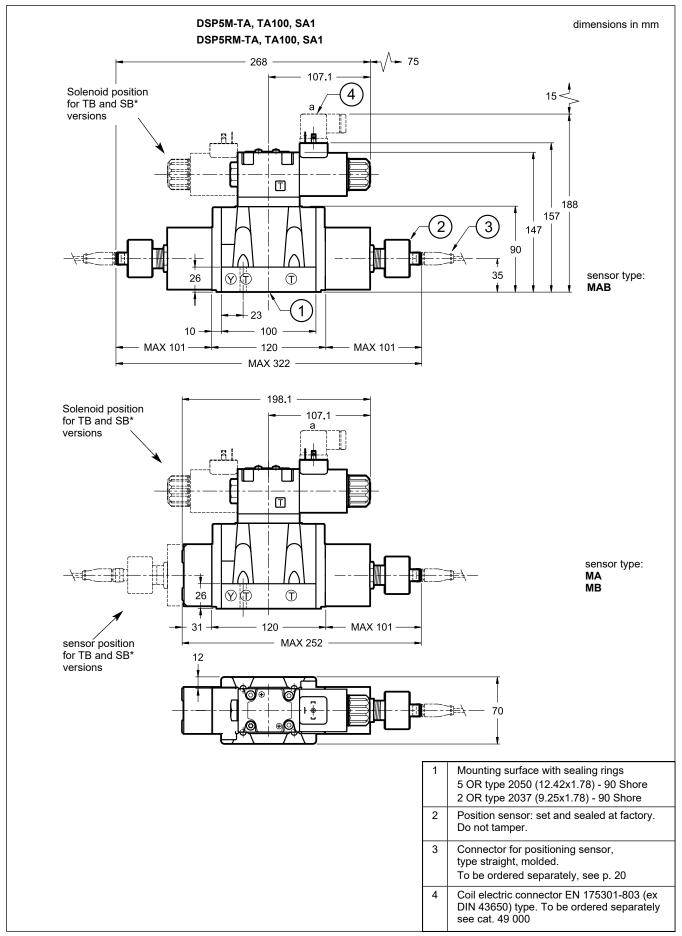
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11 - DSP5M AND DSP5RM OVERALL AND MOUNTING DIMENSIONS

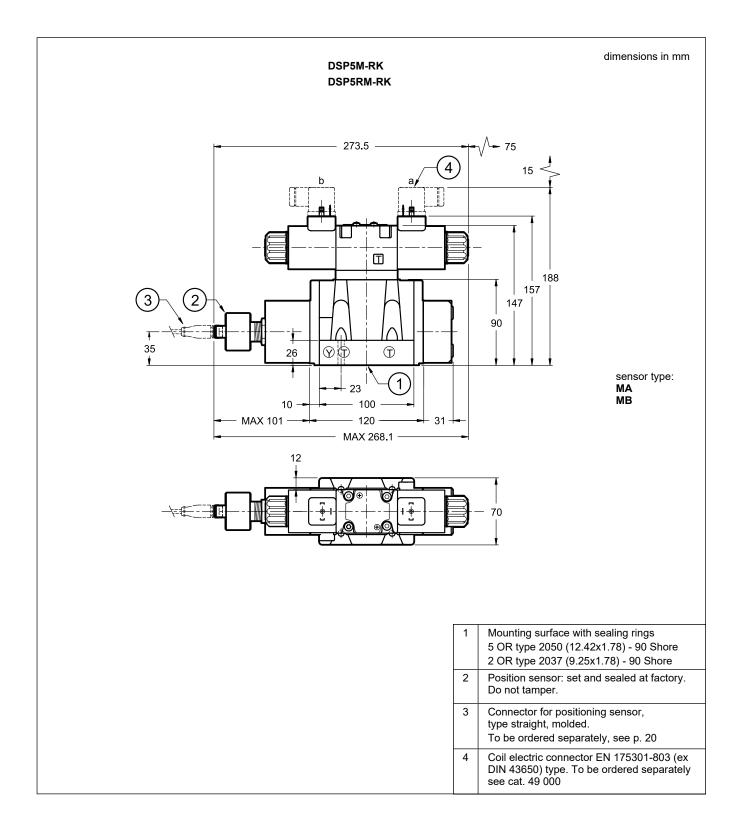


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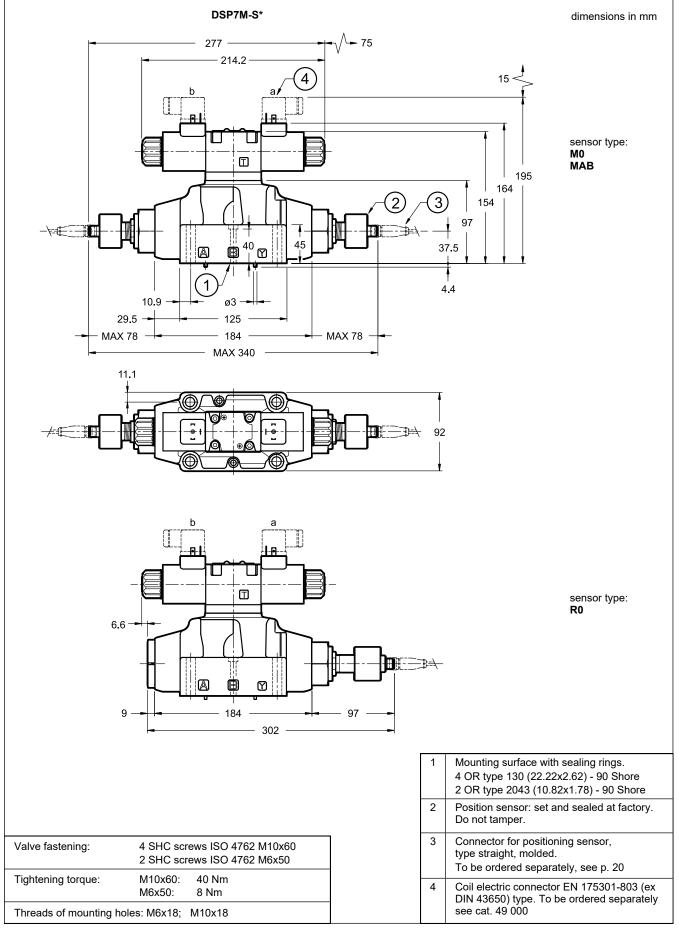




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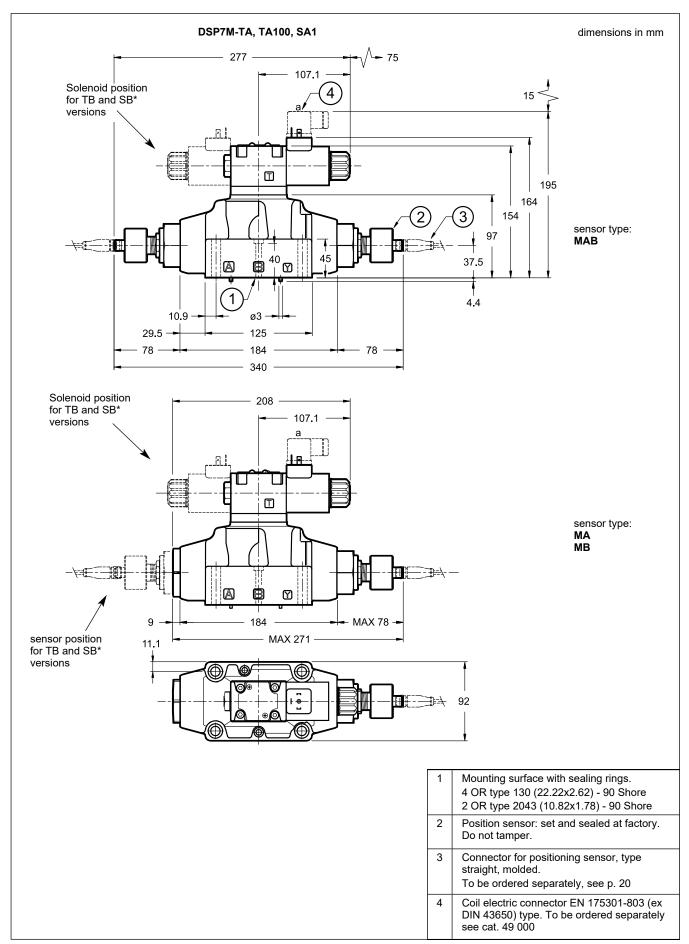


12 - DSP7M OVERALL AND MOUNTING DIMENSIONS



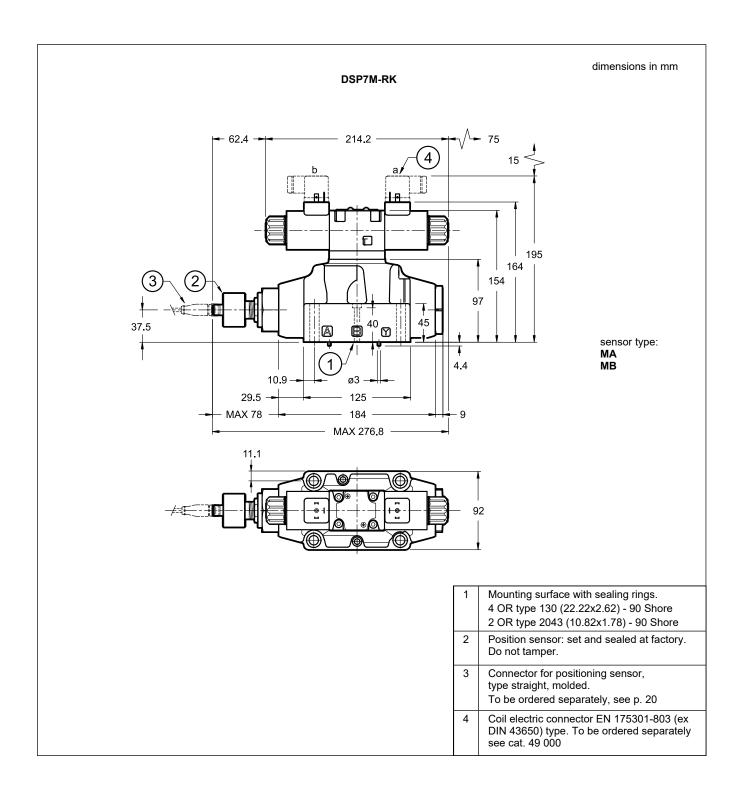
41 505/123 ED 17/30





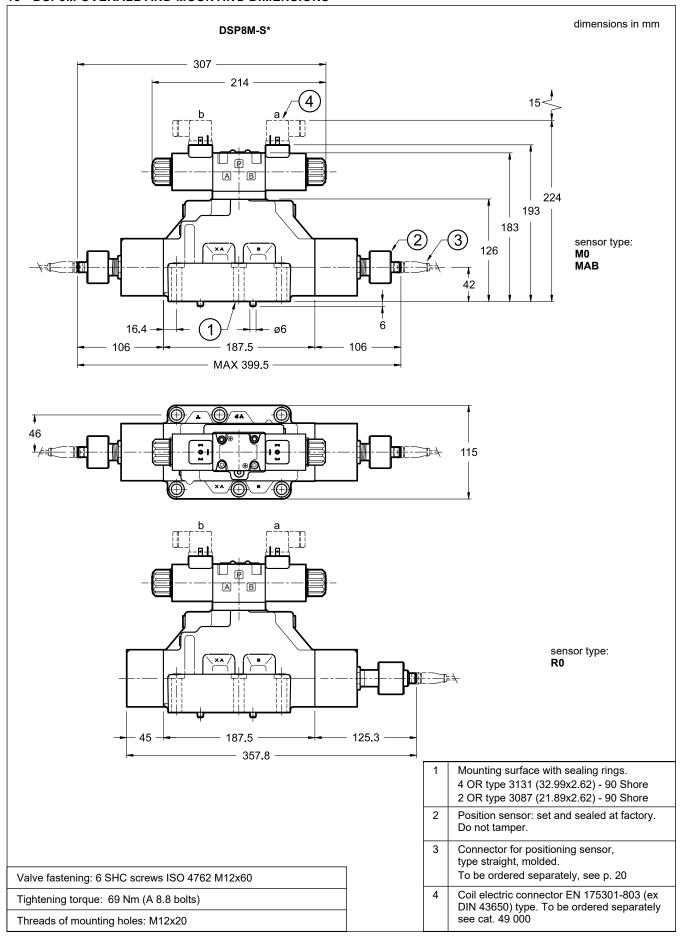
41 505/123 ED 18/30





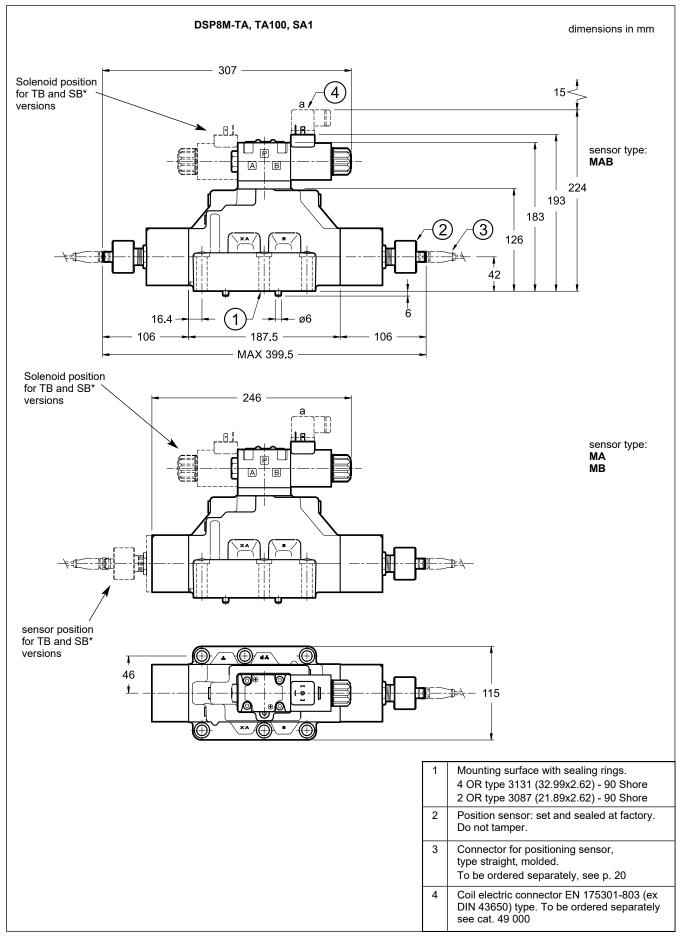
41 505/123 ED 19/30

13 - DSP8M OVERALL AND MOUNTING DIMENSIONS

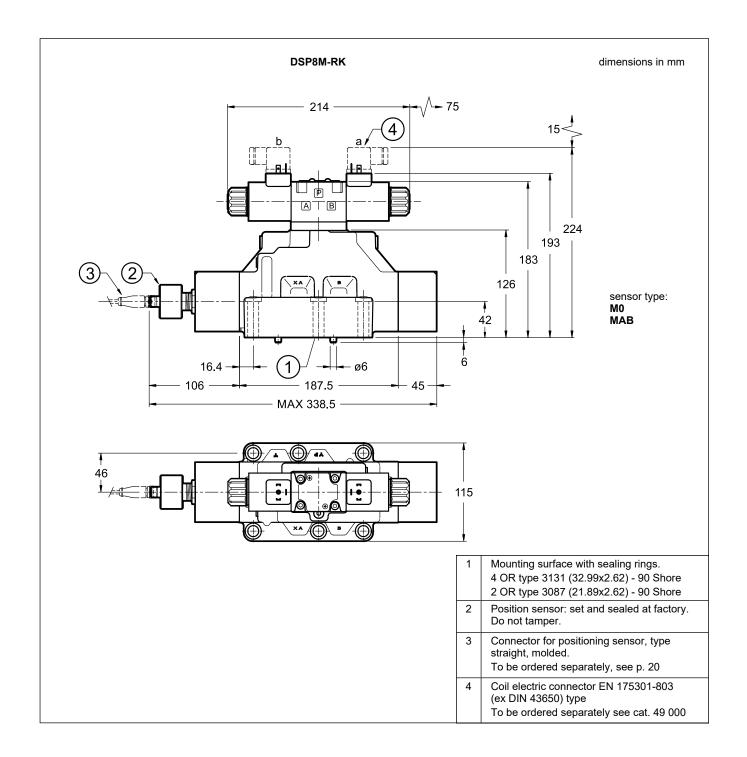


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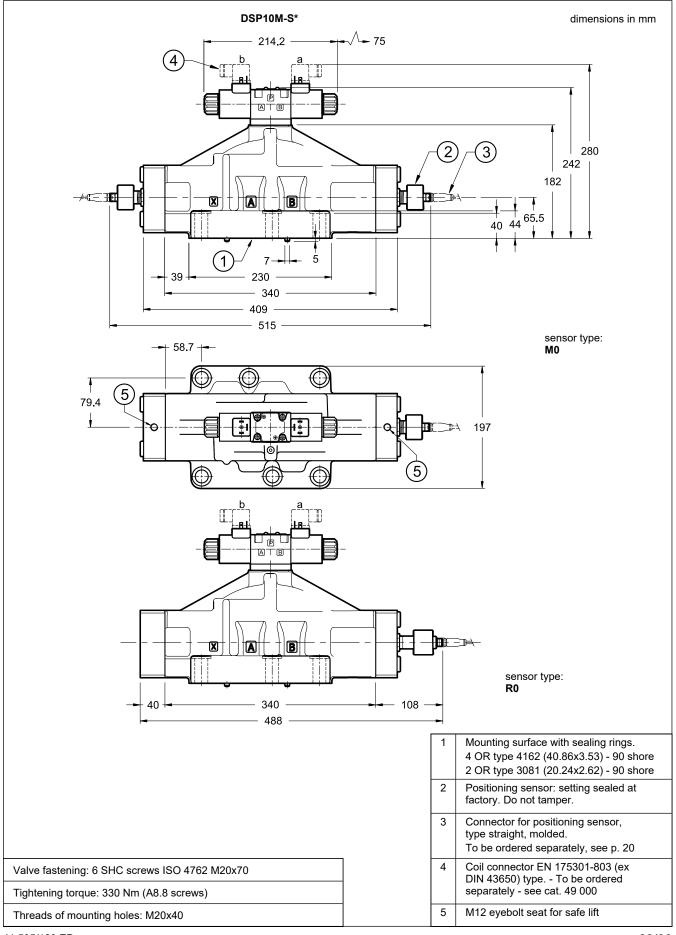


41 505/123 ED **21/30**



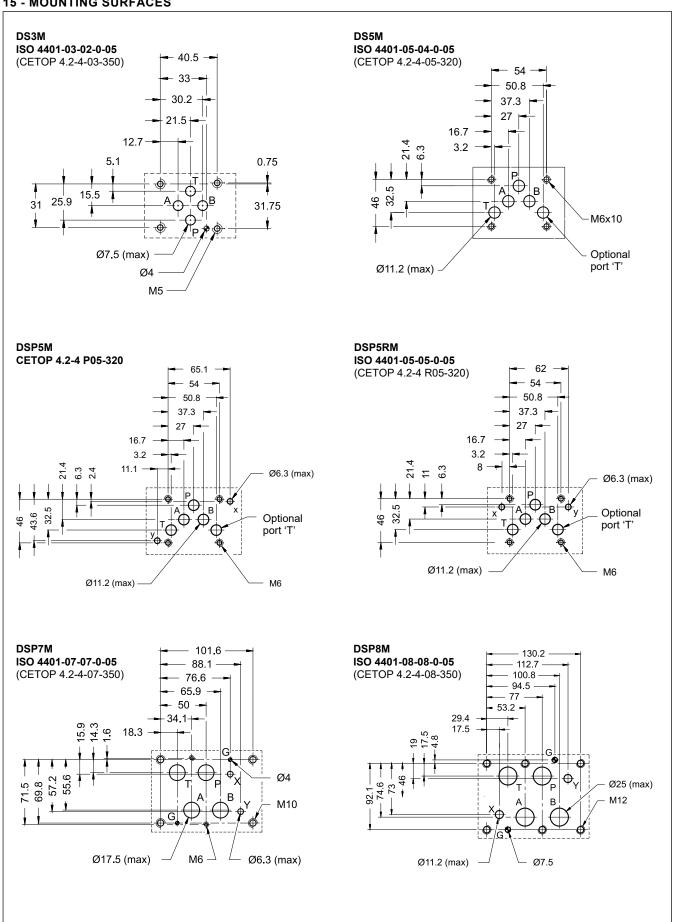
41 505/123 ED **22/30**

14 - DSP10M OVERALL AND MOUNTING DIMENSIONS

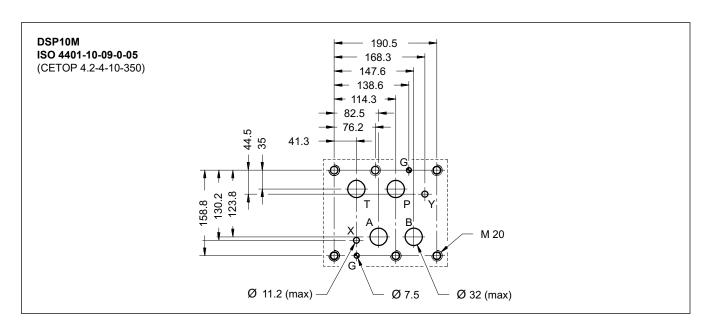


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15 - MOUNTING SURFACES



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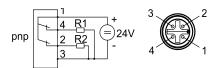
16 - POSITIONING SENSORS



WARNING! The disassembly of the valve is not allowed. The sensors must not be unscrewed or tampered with in any way.

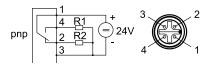
The M0 and MAB versions have two positioning sensors; consider that the connection shown must be done for each sensor.

R0 CONNECTION SCHEME



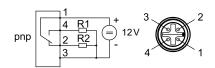
Pin	Values	Function
1	+24 V	Supply
2	NC	Normal Closed -
3	0 V	-
4	NC	Normal Closed +

M* CONNECTION SCHEME



Pin	Values	Function
1	+24 V	Supply
2	NC	Normal Closed
3	0 V	-
4	NO	Normal Open

M*12 CONNECTION SCHEME



Pin	Values	Function		
1	+12V	Supply		
2	NC	Normal Closed		
3	0 V	-		
4	NO	Normal Open		

ELECTRICAL CHARACTERISTICS							
Operating voltage range 24 V DC 12 V DC	V DC	20 ÷ 32 10.5 ÷ 16					
Absorbed current	Α	0.4					
Max output load	mA	400					
Output		2 PNP					
Electric protections	polarity inversion short circuit						
Hysteresis	mm	≤ 0.1					
Operating temperature range	°C	-25 / +80					
Class of protection from atmospheric agents (IEC 60529)		IP65					
EMC Electromagnetic compatibility	In compliance with 2014/30/EU						

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D

DS(P)*M

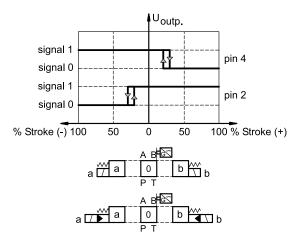
17 - SWITCHING LOGICS

Duplomatic offers a wide range of monitoring positions, and for pilot operated valves monitorning with redundant signal is also available.

17.1 - R0 monitoring

Central position monitored by one positioning sensor.

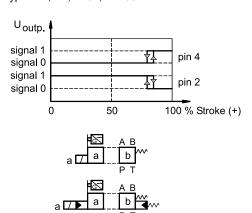
Available on both direct and pilot operated valves; spool type S*



17.2 - MA monitoring

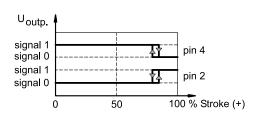
Energized position monitored by one positioning sensor.

Available on both direct and pilot operated valves; spool type SA*, TA, TA02, TA100



Position 'a' monitored by one positioning sensor.

Available on pilot operated valves only; spool type RK

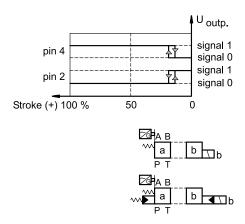




De-energized position monitored by one positioning sensor.

Available on both direct and pilot operated valves;

Available on both direct and pilot operated valvespool type SB*, TB, TB02, TB100



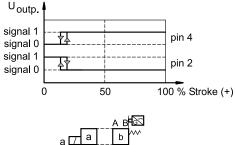
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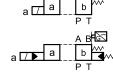
U_{outp.}

17.3 - MB monitoring

De-energized position monitored by one positioning sensor.

Available on both direct and pilot operated valves; spool type SA*, TA, TA02, TA100



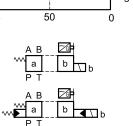


pin 4 signal 1 signal 0

pin 2 signal 1 signal 0

Stroke (+) 100 % 50 0

spool type SB*, TB, TB02, TB100

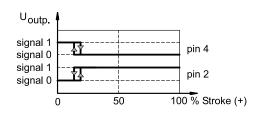


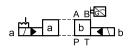
Energized position monitored by one positioning sensor.

Available on both direct and pilot operated valves;

Position 'b' monitored with one positioning sensor.

Available on pilot operated valves only; spool type RK

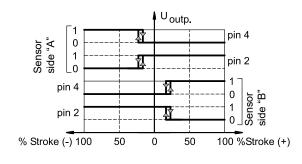


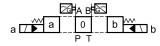


17.4 - M0 monitoring

Central position monitored by two separate positioning sensors.

Available on pilot operated valves only; spool type S*





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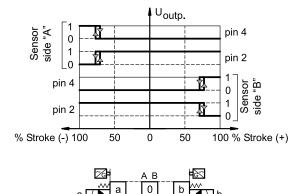
D

DS(P)*M

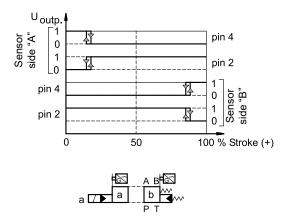
17.5 - MAB monitoring

Both external positions monitored by two separate positioning sensors.

Available on pilot operated valves only; spool type S*



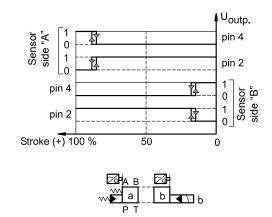
De-energized position monitored on side A. Energized position monitored on side B. Available on pilot operated valves only; spool type SA1, TA, TA100



Energized position monitored on side A.

De-energized position monitored on side B.

Available on pilot operated valves only;
spool type SB1, TB, TB100



18 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 6743-4. For these fluids, use NBR seals (code N). For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other fluid types such as HFA, HFB, HFC, please consult our technical department. Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics. The fluid must be preserved in its physical and chemical characteristics.

19 - INSTALLATION

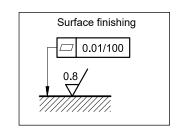


WARNING! These valves must be installed and commissioned by qualified personnel only. Before starting any installation, commissioning or maintenance is mandatory read the *manual of use and maintenance*, delivered together with the valve.

Configurations with centering and recall springs can be mounted in any position; The RK versions, without springs and with mechanical detent, must be mounted with the longitudinal axis horizontal.

Valve fastening takes place by means of screws or tie rods, laying the valve on a lapped surface, with values of planarity and smoothness that are equal to or better than those indicated in the drawing.

If the minimum values of planarity or smoothness are not met, fluid leakages between valve and mounting surface can easily occur.



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20 - SENSOR CONNECTORS

The female connectors for position switches can be ordered separately, by specifying the descriptions here below, depending on the desired type. The IP protection degree indicated below is valid only with the connector correctly tightened on the relative counter-piece.

description: ECM4S/M12L/10/L5 3491000008 code:

right connector molded cable pre-wired M12x1

4 poles, female, IP67, IP68, IP69K

cable: Ø 4.7 mm; lenght 5 mt; conductor: section 0.34 mm²

polyurethane resin (oil resistant) cable material

LED

description: ECM4S/M12S/10/L5 code: 3491000009

angle connector pre-wired M12x1 with molded cable

4 poles, female, IP67, IP68, IP69K

cable: Ø 4.7 mm; lenght 5 mt; conductor: section 0.34 mm²

cable material polyurethane resin (oil resistant)

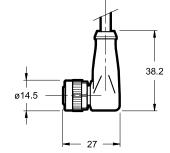
LED no

Wire colors for connectors ECM4*



BN brown WH white BU blue Bk





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description: EC4S/M12S/10 code: 3491001002 circular connector M12 with screw locking, angular, to wire.

4 poles, female, IP67

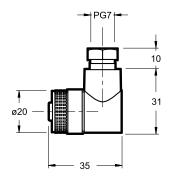
IEC 61076-2-101 (Ed. 1) / IEC 60947-5-2 ref. norm:

cable gland: PG7 cable: Ø 4 ÷ 6 mm conductors: max 0.75 mm²

contacts: a vite

Case material polyamide (nylon)

LED no



21 - SUBPLATES

(see catalogue 51 000)

	DS3M	DS5M	DSP5M	DSP7M	DSP8M
Type with rear ports	PMMD-AI3G	PMD4-AI4G	PME4-AI5G	PME07-Al6G	-
Type with side ports	PMMD-AL3G	PMD4-AL4G	PME4-AL5G	PME07-AL6G	PME5-AL8G
P, T, A, B ports dimensions	3/8" BSP	3/4" BSP (PMD4-Al4G) 1/2" BSP (PMD4-AL4G)	3/4" BSP	1" BSP	1 ½" BSP
X, Y ports dimensions	-	-	1/4" BSP	1/4" BSP	1/4" BSP

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