

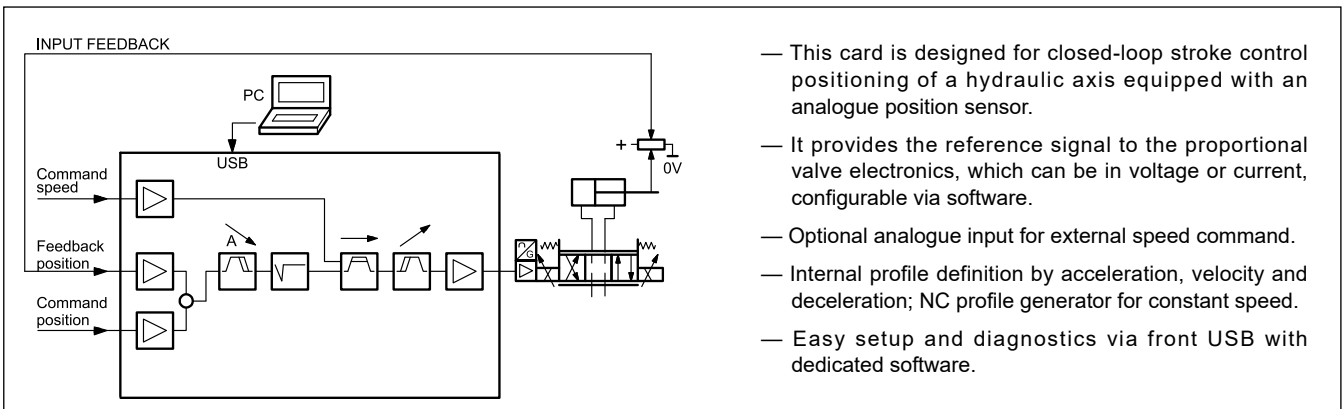


EWM-S-AA

POSITIONING CARD FOR STROKE CONTROL IN CLOSED-LOOP SYSTEMS WITH ANALOGUE FEEDBACK SERIES 20

**RAIL MOUNTING TYPE:
DIN EN 50022**

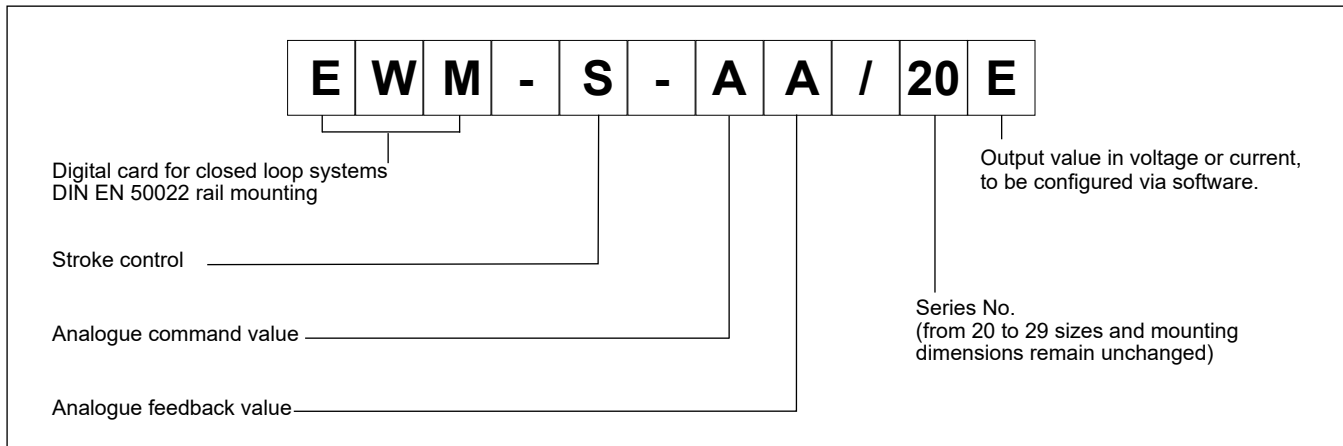
OPERATING PRINCIPLE



TECHNICAL CHARACTERISTICS

Power supply	V DC	12 ÷ 30 ripple included external fuse 1 A medium time lag
Current consumption	mA	100
Command position	mA	4 ÷ 20 ($R_{in} = 240 \text{ ohm}$)
Accuracy	V % %	0 ÷ 10 ($R_{in} = 25 \text{ kohm}$) in current: 0.006 oversampling included in voltage: 0.003 oversampling included
Command speed	mA V	4 ÷ 20 ($R_{in} = 240 \text{ ohm}$) 0 ÷ 10 ($R_{in} = 90 \text{ kohm}$)
Feedback position value	mA V	4 ÷ 20 ($R_{in} = 240 \text{ ohm}$) 0 ÷ 10 ($R_{in} = 25 \text{ kohm}$)
Output value	V	±10 (max load 10 mA)
Accuracy	mA %	4 ÷ 20 (max load 390 ohm) 0.007 oversampling included
Sample time	ms	1
Interface		USB-B 2.0
Electromagnetic compatibility (EMC) 2014/30/EU		Immunity EN 61000-6-2: 8/2005 Emissions EN 61000-6-4: 6/2007; A1:2011
Housing material		thermoplastic polyamide PA6.6 - combustibility class V0 (UL94)
Housing dimensions	mm	120(d) x 99(h) x 23(w)
Connections		USB-B (2.0) - 4x poles screw terminals - PE direct via DIN rail
Operating temperature range	°C	-20 / +60
Protection degree		IP 20

1 - IDENTIFICATION CODE



2 - FEATURES OVERVIEW

Controller Functions

- Stroke positioning control in closed loop system
- Fine positioning
- 2 different operating modes:
 - SDD – Stroke Depending Deceleration - time-optimal positioning structure with very high stability
 - NC – Numerically Controlled - To follow the position profile
- Gain adjustment made via software
- PT1 filter to stabilize the control behaviour
- Emergency function (EOUT)
- Analogue signal command
- Analogue feedback input
- Velocity limited internally or by analogue input
- Simple and intuitive scaling of the sensor

Adaptation of the valve characteristic curve

- CTRL function to adapt the braking characteristics to positive and zero overlapped proportional valves
- Advanced deadband compensation: non-linearity compensation by a double-gain characteristics
- Drift compensation

Monitoring functions

- In-position error
- Cable break for feedback sensor and command signal
- 2 Digital output to read the status

Other characteristics

- Current or voltage output to be set via software
- Card configuration via software, through on-board USB port

3 - FUNCTIONAL SPECIFICATIONS

3.1 - Power supply

This card is designed to operate with a 12 to 30 V DC power supply (typically 24 V). The power supply must comply with applicable EMC standards. All inductive components connected to the same power supply (such as relays and valves) must be equipped with overvoltage protection (e.g., varistors or freewheeling diodes).

It is recommended to use a regulated power supply (linear or switching mode) for the card supply and for the sensors.

3.2 - Electrical protections

All inputs and outputs are protected with suppressor diodes and RC-filters against transient overshoots.

3.3 - Digital Input

The card accepts digital input. The digital input must have a voltage from 12 to 24 V; Low level: <2V, high level >10V. R_{in} 25 kohm. See the block diagram at point 4 for the electric connections.

3.4 - External command position

The card accepts an analogue input signal. The command value can be $0 \div 10$ V ($R_{in} = 25$ kohm) or $4 \div 20$ mA ($R_{in} = 240$ ohm).

3.5 - External command speed

The card accepts an analogue input signal. The command speed can be $0 \div 10$ V ($R_{in} = 90$ kohm) or $4 \div 20$ mA ($R_{in} = 240$ ohm).

3.6 - Feedback value

The card accepts analogue feedback signal. The feedback value can be $0 \div 10$ V ($R_{in} = 25$ kohm) or $4 \div 20$ mA ($R_{in} = 240$ ohm).

3.7 - Analogue output values

Output values can be in voltage or current, to be configured via software (parameter SIGNAL:U). The same parameter defines the polarity also.

Voltage: ± 10 V Differential output
($0 \div 10$ V at PIN 15 and $0 \div 10$ V at PIN 16).

Current: $4 \div 20$ mA (PIN 15 to PIN 12).

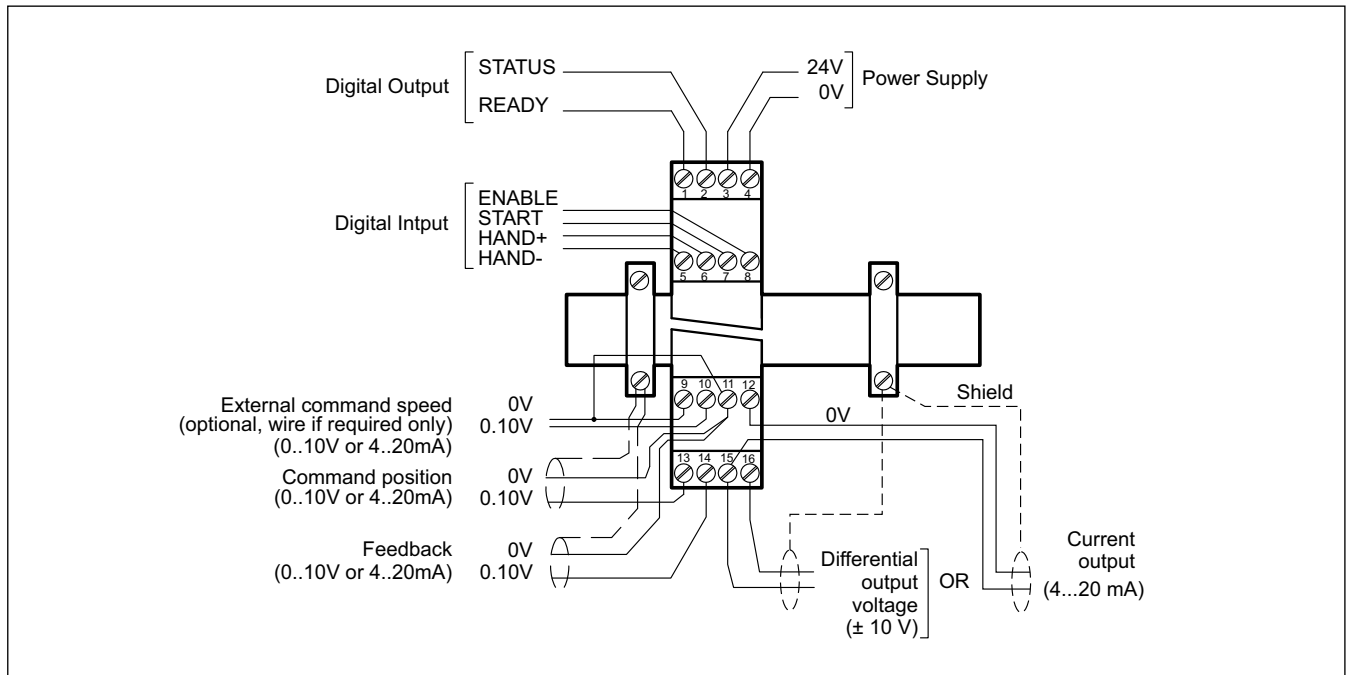
All analogue output have to be wired with screened cables.

3.8 - Digital Output

Two digital output are available, INPOS and READY, that are displayed via LEDs on the front panel.

Low level < 2 V High Level > 12 V (max 50 mA).

4 - WIRING DIAGRAM



DIGITAL INPUT AND OUTPUT

- PIN 1** READY output.
General operability, ENABLE is active and there is no sensor error (by use of 4+20 mA sensors). This output corresponds with the green LED.
- PIN 2** STATUS output.
Monitoring of the control error (INPOS). Depending on the INPOS command, the status output will be deactivated, if the position difference is greater than the adjusted window.
The output is only active if START = ON.
- PIN 5** HAND- input
Hand mode (START = OFF), driving with the programmed speed. After deactivation the actual value is taken over as command position.
- PIN 6** HAND+ input:
Hand mode (START = OFF), driving with the programmed speed. After deactivation the actual value is taken over as command position.
- PIN 7** START (RUN) input:
The positioning controller is active; the external analogue command position is taken over as command value. If the input is switched off during movement, the command position is set to the actual position plus a defined emergency deceleration stroke.
- PIN 8** ENABLE input:
This digital input signal initializes the application. The analogue output is active and the READY signal indicates that all components are working correctly. Target position is set to actual position and the drive is closed loop controlled.

ANALOGUE INPUT

- PIN 9/10** External command speed (V),
range 0 ÷ 100 % corresponds to 0 ÷ 10 V or 4 ÷ 20 mA
- PIN 11/13** Command position (W),
range 0 ÷ 100% corresponds to 0 ÷ 10V or 4 ÷ 20 mA
- PIN 11/14** Actual (feedback) value (X),
range 0 ÷ 100% corresponds to 0 ÷ 10V or 4 ÷ 20 mA

ANALOGUE OUTPUT voltage

- PIN 16/15** Differential output (U)
± 100% corresponds to ± 10V differential voltage

current

- PIN 12/15** ±100% corresponds to 4 ÷ 20 mA



5 - INSTALLATION

For power supply and solenoid connections cable sections of 0.75 mm² up to 20 m length, and of 1.00 mm² up to 40 m length are recommended.

For other connections use cables with a shielded jacket, connected to GND only on the card side.

NOTE : To observe EMC requirements it is important that the control unit electrical connection is in strict compliance with the wiring diagram.

As a general rule, the valve and the electronic unit connection wires must be kept as far as possible from interference sources (e.g. power wires, electric motors, inverters and electrical switches).

Complete protection of the connection wires can be requested in environments with critical electromagnetic interferences.

5.1 Start-up

The module must be mounted and wired with attentions to EMC requirements. A star orientated ground connection should be used when other power consumers are sharing the same power supply. Following points have to be taken in account for wiring:

- Signal cable and power cable have to be wired separately.
- Analogue signal cables must be shielded.
- Other cables should be shielded in case of strong electrical disturbance (power relays, frequency controlled power driver) or at cable lengths > 3m.

With high frequency EMI inexpensive ferrite elements can be used.

Take in account a separation between the power part (and power cables) and signal part when arrange the areas inside the electrical cabinet. Experience shows us that the area next to the PLC (24 V area) is suitable.

Low impedance between PE "protected earth" and DIN-Rail should be used. Transient interference voltages at the terminals are discharged via DIN-Rail to the local PE. The screens have to be connected directly next to the module via PE terminals.

The power supply should be carried out voltage regulated (i. e. PWM controlled). The low impedance of controlled power supplies facilitates improved interference damping, therefore the signal resolution will be increased.

Switched inductance (relays and solenoids) operating from the same power supply has to be damped by surge protection elements directly by the inductance.

6 - DEVICE SETUP

Card set-up is possible via software only, via USB port.

The system can be controlled in open loop, moving up and down the axis by the digital commands HAND:B and HAND:A to facilitate the commissioning of the card and its calibration, at programmed velocity.

The manual speed is also limited by the (internal or external) speed demand.

6.1 - Software EWM20_SmartManager

The software EWM20_SmartManager can be easily downloaded from the Duplomatic MS website in the Products section.

To connect the card to a PC or notebook, a standard USB 2.0 cable A – B (standard USB printer cable) is necessary.

Once connected, the software automatically recognises the card model and shows a table with available commands, their parameters, the default setting, the measuring unit and a brief explanation for correct set-up.

Some functions like baud rate setting, remote control mode, saving of process data for later evaluation are used to speed up the installation procedure.

The software is optimized for Microsoft OS Windows 10 and it is still compliant with Windows 7.

6.2 - Parameters table

The parameters table is available in English or German. The language is settable with LG parameter.

The MODE allows to choose between a display of the parameter list by functional areas (sensor interface, position, pressure, output signals) or a generic list that includes them all.

For a complete list of parameters and their settings please refer to the Technical Manual 89410 ETM.

7 - MAIN FEATURES

7.1 - Sequence of the positioning

The positioning process is controlled by switching inputs. After enabling (ENABLE input), the command position is set to the actual position of the sensor and the axis is in closed loop position control mode.

The READY output indicates that the system is ready to operate.

The axis can be driven in manual mode by the HAND digital input, at programmed speed.

When switching off the manual mode, the card assumes the current position as the requested one and starts operate in closed loop.

When the START input is activated, the analogue command input becomes active, and new command positions are accepted. The axis moves immediately to the new position and activates the InPos output once the position is reached. This output remains active as long as the axis remains within the InPos window or the START input stays active..

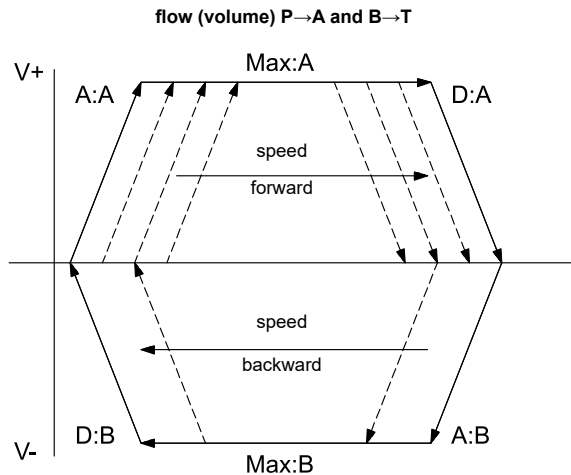
Two methods for positioning are available:

SDD - stroke depending deceleration - means the control gain will be adjusted. This is a time-optimal positioning structure with very high stability.

NC mode - the position value is generated from the following error.

The actuator position is measured by an analogue transducer and compared with the specified target position. The target position can be adjusted using an external potentiometer or set via an analogue input from an external controller, such as a PLC. The axis speed can also be defined by an external speed command.

The positioning accuracy will almost always be limited by the resolution of the transducer and by the size of the hydraulic valve. Therefore, the correct valve selection is a crucial aspect to be evaluated during the planning stage, with careful consideration of how to balance positioning time and system accuracy.



7.2 - Gain

The gain is settable and it's related with the braking distance (parameters available via software). Lower is the braking distance, higher is the gain.

7.3 - Emergency Output (EOUT)

This function is able to set the output at a specific value when a failure occurs (e.g. sensor error or ENABLE disabled). It can be used to move the axis to one of the two end positions with a programmed speed. The function can be deactivate.

7.4 - Adaptation of the braking characteristic to the valve type (CTRL).

The command CTRL controls the braking characteristic curve of the hydraulic axis. The deceleration can be set with linear or nearly square root characteristic.

With positive overlapped proportional valves one of the SQRT characteristics should be used, because of the linearization of the non-linear flow curve typical of these valves; if zero overlapped proportional valves (control valves) are used, you can choose between LIN and SQRT1 according to the application.

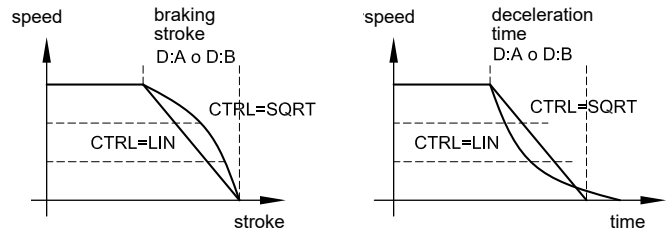
The progressive gain characteristic of SQRT1 has the better positioning accuracy.

According to the application there is maybe a longer braking distance, so that the total stroke time will be longer.

LIN: Linear characteristic (control gain corresponds to: 10000 / d:i).

SQRT1: Root function with small control error. (corresponds to 30000 / d:i);

SQRT2: Root function with higher gain corresponds to 50000 / d:i



7.5 - Adaptation of the output signal to the valve characteristic (TRIGGER).

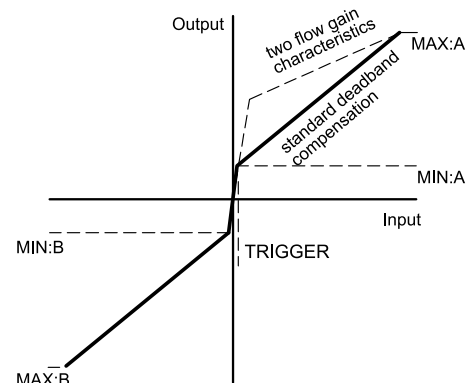
With TRIGGER command, the output signal is adapted to the valve characteristics.

The positioning controllers have a double-gain characteristic curve instead of a typical overlap step. The advantage is a better and more stable positioning behaviour. With this compensation, non-linear volume flow characteristic curves can be adjusted too.

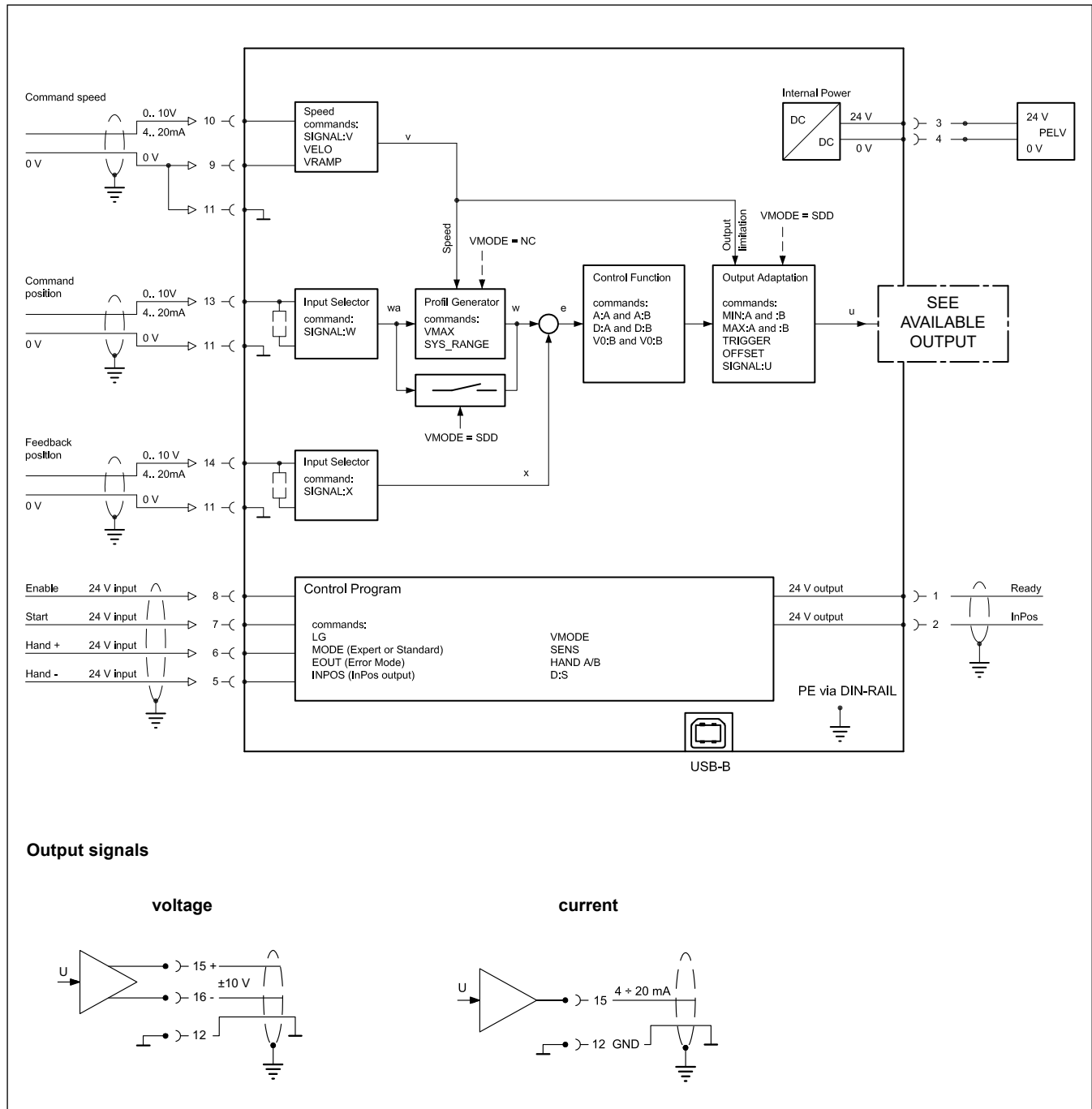
If there exist also possibilities for adjustments at the valve or at the valve electronics, it has to be guaranteed, that the adjustment has to be carried out at the power amplifier or at the positioning module.

If the deadband compensation value (MIN) is set too high, it influences the minimal velocity which cannot be adjusted any longer.

In extreme cases this results in oscillations around the closed loop controlled position.

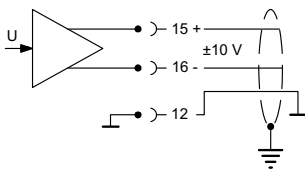


8 - CARD BLOCK DIAGRAM

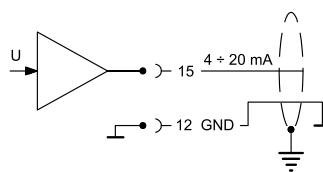


Output signals

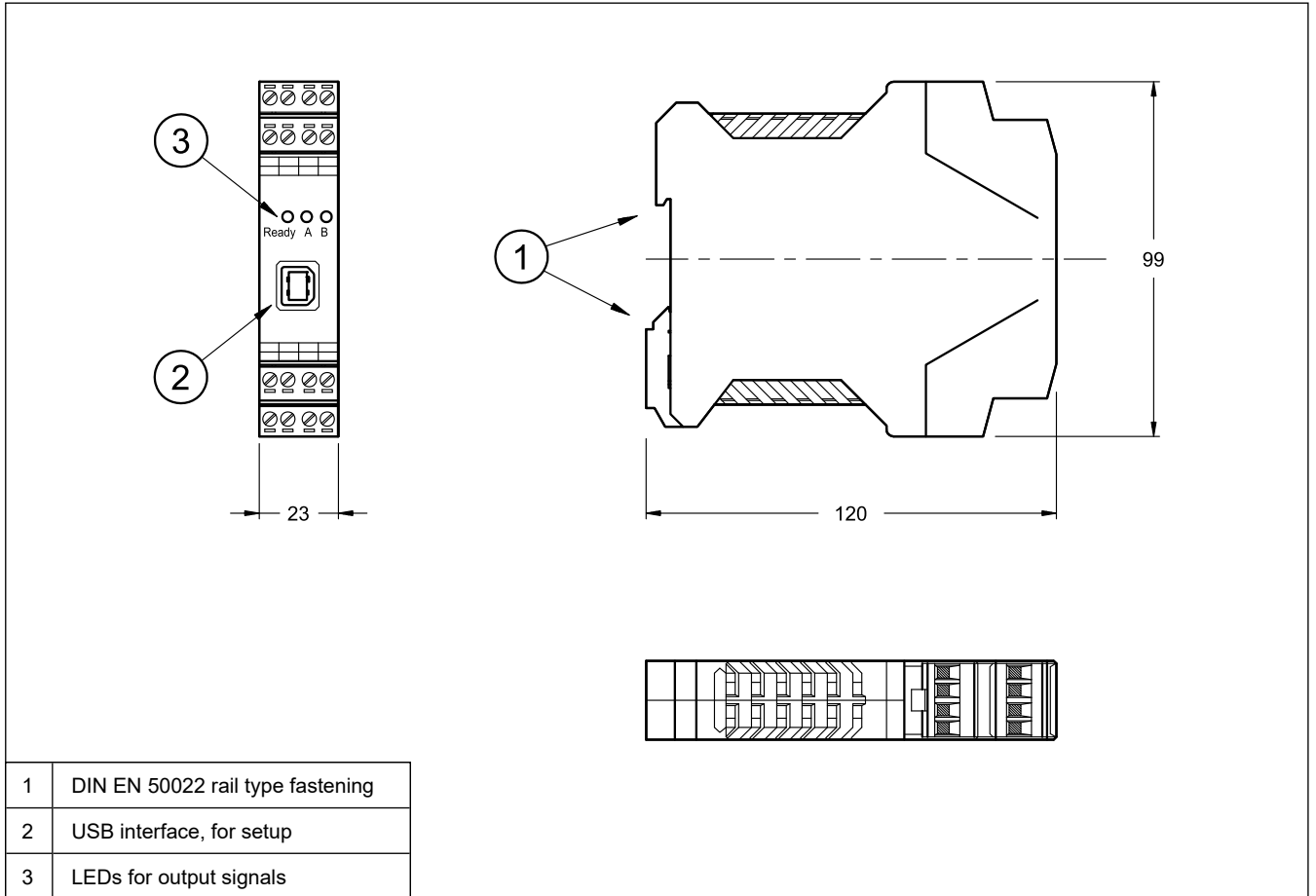
voltage



current



9 - OVERALL AND MOUNTING DIMENSIONS





EWM-S-AA

SERIES 20

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