



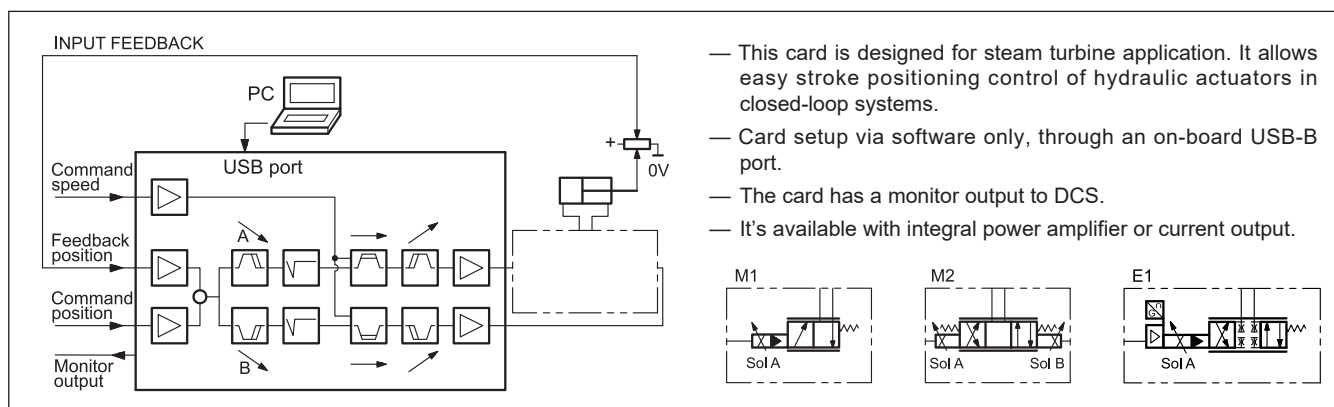
EWM-ST-AA

ANALOGUE POSITIONING CARD FOR STROKE CONTROL IN CLOSED LOOP SYSTEMS WITH ANALOGUE FEEDBACK AND DIGITAL SET-UP

SERIES 21

**RAIL MOUNTING TYPE:
DIN EN 50022**

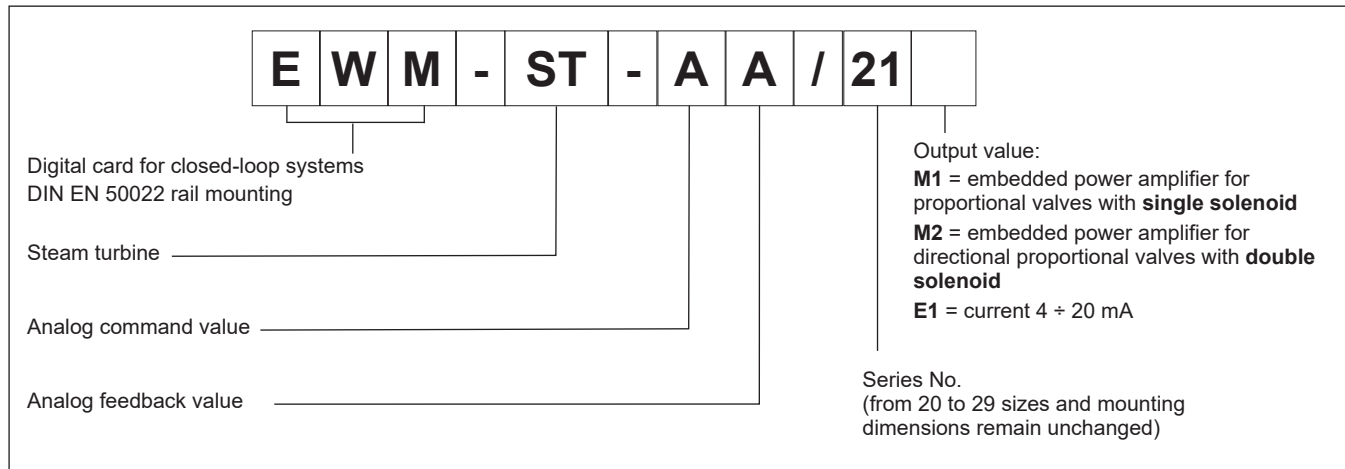
OPERATING PRINCIPLE



TECHNICAL CHARACTERISTICS

Power supply	V DC	12 ÷ 30 ripple included
Fuse, external: M1 and M2 E1		3A medium time lag 1A medium time lag
Current consumption: M1 and M2 E1	A mA	3 < 100
Command position	mA V	4 ÷ 20 (RI = 240 ohm) 0 ÷ 10 (RI = 25 kohm)
Position accuracy	%	0.01
Command speed	mA V	4 ÷ 20 (RI = 240 ohm) 0 ÷ 10 (RI = 90 kohm)
Feedback value	mA V	4 ÷ 20 (RI = 240 ohm) 0 ÷ 10 (RI = 25 kohm)
Output value M1 and M2 E1	mA	500 ÷ 2600 4 ÷ 20
Sample time	ms	1
Interface		USB-B (2.0)
Electromagnetic compatibility (EMC) 2014/30/EU		Immunity EN 61000-6-2 Emissions EN 61000-6-4
Housing material		thermoplastic polyamide PA6.6 - combustibility class V0 (UL94)
Housing dimensions	mm	120(d) x 99(h) x 46(w)
Connections		USB - 7x4 poles screw terminals - PE direct via DIN rail
Operating temperature range	°C	-20 / +60
Protection degree		IP20

1 - IDENTIFICATION CODE



2 - FEATURES OVERVIEW

Controller Functions

- Stroke positioning control in closed-loop system
- Fine positioning - an accuracy of approx. 0.01% of the sensor stroke can be achieved
- Control mode: SDD – Stroke Depending Deceleration time-optimal positioning structure with very high stability
- Gain adjustment made via software
- PT1 filter to stabilize the control behaviour
- Special functions for steam turbines control (CUTOFF)
- Emergency function (EOUT)
- Analog signal command
- Analog feedback input
- Velocity limited internally or by analog input
- Simple and intuitive scaling of the sensor

Adaptation of the valve characteristic curve

- CTRL function to adapt the braking characteristics to positive and zero overlapped proportional valves
- Advanced deadband compensation: non-linearity compensation by a double-gain characteristics
- Drift compensation

Monitoring functions

- In-position error
- Cable break for feedback sensor and command signal
- Solenoids monitored for M versions
- 2 Digital output to read the status
- Monitor output to DCS

Other characteristics

- Available with current output or integrated power amplifier
- Card configuration is made via software, through on-board USB

3 - FUNCTIONAL SPECIFICATIONS

3.1 - Power supply

This card is designed for operation with a 12 to 30 V DC power supply (typical 24 V) compliant with applicable EMC standards. Inductive loads connected to the same power supply (e.g. relays or proportional valves) must be equipped with suitable overvoltage protection devices (varistors or freewheeling diodes).

A regulated power supply, linear or switching mode, is recommended for the card supply and for the sensors.

NOTE: The supply voltage applied to the card must not be lower than the rated operating voltage of the solenoids to be controlled.

3.2 - Electrical protections

All inputs and outputs are protected with suppressor diodes and RC-filters against transient overshoots.

3.3 - Digital Input

The card accepts digital input. The digital input must have a voltage from 12 to 24 V; Low level: <2V, high level >10V. Input resistance 25 kohm. See the block diagram at point 4 for the electric connections.

3.4 - External command position

The card accepts an analogue input signal. The command value can be 0 ÷ 10 V (RI = 25 kohm) or 4 ÷ 20 mA (RI = 240 ohm).

3.5 - External command speed

The card accepts an analogue input signal. The command speed can be 0 ÷ 10 V (RI = 90 kohm) or 4 ÷ 20 mA (RI = 240 ohm).

3.6 - Feedback value

The card accepts analogue feedback input. The feedback value can be 0 ÷ 10 V (RI = 25 kohm) or 4 ÷ 20 mA (RI = 240 ohm).

3.7 - Analog output values

E1 version: analog signal 4 ÷ 20 mA (Rmax = 390 ohm).

M1 and M2 versions: embedded power stage configurable via software with values between 500 and 2600 mA.

Monitor output signal to DCS: the monitor output type is defined by the parameter SIGNAL:M and can be 0 ÷ 10 V (max current = 20 mA) or 4 ÷ 20 mA (Rmax = 390 ohm).

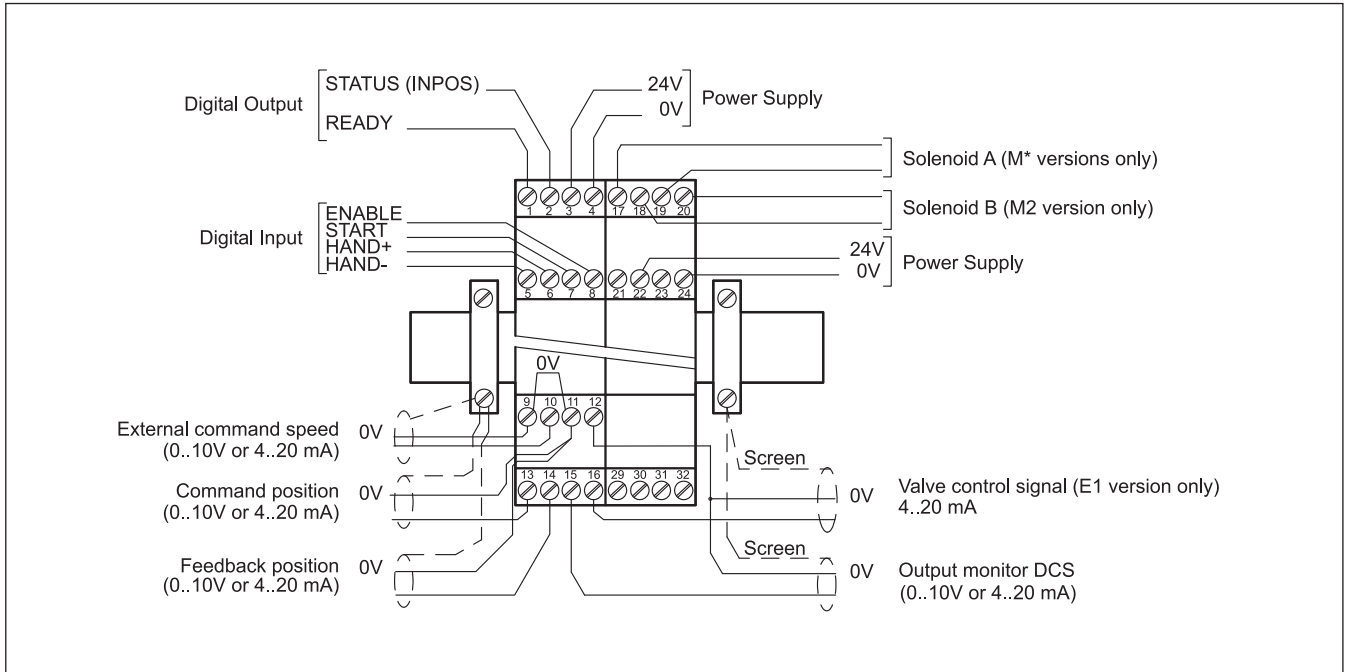
All analogue output have to be wired with screened cables.

3.8 - Digital Output

Two digital output are available, INPOS and READY, which are displayed via LEDs on the front panel.

Low level < 2 V High Level > 12 V (50 mA).

4 - WIRING DIAGRAM



DIGITAL INPUT AND OUTPUT

- PIN 1** READY output
Active when ENABLE is active and no sensor errors are present. This output corresponds to the 'Ready' LED.
- PIN 2** STATUS output
Monitoring of the control error (INPOS). Depending on the INPOS command, the status output will be deactivated, if the position difference is greater than the adjusted window.
The output is only active if START = ON.
- PIN 5** HAND- input
Hand mode (START = OFF), driving with the programmed velocity. After deactivation the actual value is taken over as command position.
- PIN 6** HAND+ input
Hand mode (START = OFF), driving with the programmed velocity. After deactivation the actual value is taken over as command position.
- PIN 7** START (RUN) input
The positioning controller is active; the external analogue command position is taken over as command value. If the input is switched off during movement, the system stops within the set emergency stopping distance.
- PIN 8** ENABLE input:
This digital input initializes the application and clear the errors. The analogue output is active and the READY signal indicates that all components are working correctly. Target position is set to actual position and the drive is closed-loop controlled.

ANALOGUE INPUT

- PIN 9/10** External command speed (V)
range 0 ÷ 100 % corresponds to 0 ÷ 10 V or 4 ÷ 20 mA
- PIN 11/13** Command position (W)
range 0 ÷ 100% corresponds to 0 ÷ 10 V or 4 ÷ 20 mA
- PIN 11/14** Actual (feedback) value (X)
range 0 ÷ 100% corresponds to 0 ÷ 10 V or 4 ÷ 20 mA

ANALOGUE OUTPUT

- PIN 12/15** Monitor output to DCS
signal output 0 ÷ 100% corresponds to 0 ÷ 10 V or 4 ÷ 20 mA
- PIN 12/16** **For E1 version only:**
current output ±100% corresponds to 4 ÷ 20 mA

5 - INSTALLATION

For power supply and solenoid connections cable sections of 0.75 mm² up to 20 m length, and of 1.00 mm² up to 40m length are recommended.

For other connections use cables with a shielded jacket, connected to GND only on the card side.

NOTE : To observe EMC requirements it is important that the control unit electrical connection is in strict compliance with the wiring diagram.

As a general rule, the valve and the electronic unit connection wires must be kept as far as possible from interference sources (e.g. power wires, electric motors, inverters and electrical switches).

Complete protection of the connection wires can be requested in environments with critical electromagnetic interferences.

5.1 Start-up

The module must be mounted and wired with attentions to EMC requirements. A star orientated ground connection should be used when other power consumers are sharing the same power supply. Following points have to be taken in account for wiring:

- Signal cable and power cable have to be wired separately.
- Analogue signal cables must be shielded.
- Other cables should be shielded in case of strong electrical disturbance (power relays, frequency controlled power driver) or at cable lengths > 3m.



WARNING! Plugs with free-wheeling diodes and LED indicators cannot be used with current controlled power outputs. They interfere with the current control and can destroy the output stage.

With high frequency EMI inexpensive ferrite elements can be used.

Take into account a separation between the power part (and power cables) and signal part when arranging the areas inside the electrical cabinet. Experience shows us that the area next to the PLC (24 V area) is suitable.

Low impedance between PE "protected earth" and DIN-Rail should be used. Transient interference voltages at the terminals are discharged via DIN-Rail to the local PE. The screens have to be connected directly next to the module via PE terminals.

The power supply should be carried out voltage regulated (i. e. PWM controlled). The low impedance of controlled power supplies facilitates improved interference damping, therefore the signal resolution will be increased.

Switched inductance (relays and solenoids) operating from the same power supply has to be damped by surge protection elements directly by the inductance.

6 - DEVICE SETUP

Card set-up is possible via software only.

The system can be controlled in open loop, moving up and down the servo-cylinder with commands HAND+ and HAND- to facilitate the adjustment of the card and its calibration. With these functions the setting-up and the adjustments become easy.

6.1 - Software EWM20_SmartManager

The EWM20_SmartManager software can be downloaded from the Duplomatic MS website in the SOFTWARE DOWNLOAD section.

To connect the card to a PC or notebook, a standard USB 2.0 cable A – B (standard USB printer cable) is required.

Once connected, the software automatically recognises the card model and shows a table with available commands, their parameters, the default setting, the measuring unit and a brief explanation for correct set-up.

Some functions like baud rate setting, remote control mode, saving of process data for later evaluation are used to speed up the installation procedure.

The software is optimised for Microsoft OS Windows 10 and remains compatible with Windows 7.

WARNING! For card series 20, the default baud rate to select in the software has changed from 9600 baud to 57600 baud. This is adaptable in OPTION / SETTINGS / INTERFACE.



6.2 - Parameters table

The parameters table is available in English or German.

The language is set via parameters. Parameter setting can be performed at a standard level, which provides simplified access, or at an expert level, where a larger number of parameters is displayed and can be customised.

For a complete list of the parameters and their settings please refer to the Technical Manual 89411 ETM for series 21.

7 - MAIN FEATURES

7.1 - Sequence of the positioning

The positioning process will be controlled by switching inputs. After enabling (ENABLE input), the command position is set to the actual position of the sensor and the axis is in closed-loop position control mode.

The READY output indicates a general ready to operate.

The axis can be driven in manual mode with the digital inputs HAND+ or HAND- , at programmed velocity.

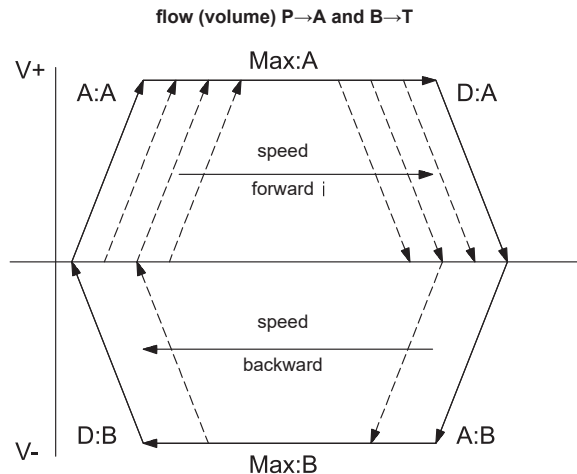
When the manual mode are switched off, the command position is set to the actual position and the system is in closed-loop position control mode.

With START input, the analogue command input is active and new command positions will be taken over. The axis is immediately driving to this new position and indicates on the Inpos Output when the axis reaches the position. This output is active as long as the axis is within the InPos window or the START input is active.

The operating mode is SDD - stroke depending deceleration - means the control gain will be adjusted. This is a time-optimal positioning structure with very high stability.

The actuator position is measured by an analog transducer and compared with a specified target position. The target position is adjusted with an external potentiometer or preset by an analog input from an external controller (PLC). It's possible to define the axis speed also by an external command speed.

The positioning accuracy will almost be limited by the resolution of the transducer, and by the right size of the hydraulic valve. Therefore, the correct valve selection is the most important point. Additionally, two clashing requirements (short positioning time and high accuracy) have to be considered in the system design.



7.2 - Gain

The gain is settable and it's related with the braking distance (parameters available via software). Lower is the braking distance, higher is the gain.

7.3 - Forced closure/opening of the cylinder (CUTOFF)

This function handles the forced closure/opening of the cylinder, allowing you to set speed, direction and working area of the function.

7.4 - Emergency Output (EOUT and EOUTMODE)

This function is able to set the output at a specific value when a failure occurs (e.g. sensor error or ENABLE disabled). It can be used to move the axis to one of the two end positions with a programmed velocity. The EOUTMODE parameter selects events which generate the EOUT output.

7.5 - Adaptation of the braking characteristic to the valve type (CTRL).

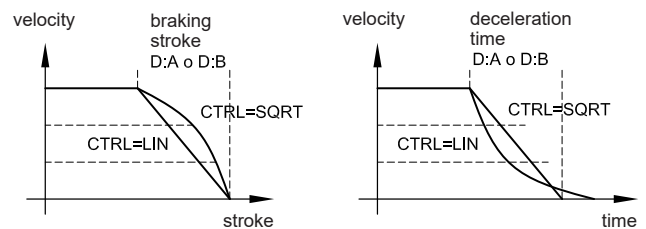
The deceleration characteristic is set with this parameter. In case of positively overlapped proportional valves the SQRT function should be used. The non-linear flow function of these valves is linearized by the SQRT function.

In case of zero lapped valves (control valves and servo valves) the LIN or SQRT1 function should be used regardless of the application. The progressive characteristic of the SQRT1 function has better positioning accuracy but can also lead to longer positioning times in individual cases.

LIN: Linear deceleration characteristic (gain is increased by a factor of 1).

SQRT1: Root function for braking curve calculation. The gain is increased by a factor of 3 (in the target position). This is the default setting.

SQRT2: Root function for braking curve calculation. The gain is increased by a factor of 5 (in the target position). This setting should only be used with a significantly progressive flow through the valve.



7.6 - Adaptation of the output signal to the valve characteristic (TRIGGER).

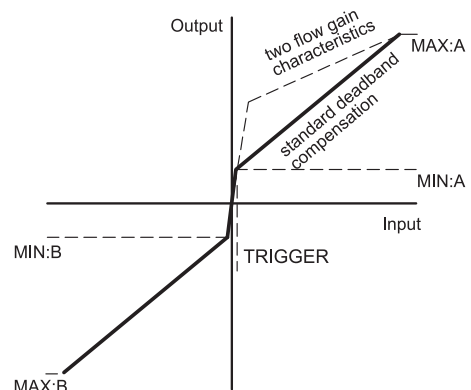
With TRIGGER command, the output signal is adapted to the valve characteristics.

The positioning controllers have a double-gain characteristic curve instead of a typical overlapped jump. The advantage is a better and more stable positioning behaviour. With this compensation, non-linear volume flow characteristic curves can be adjusted too.

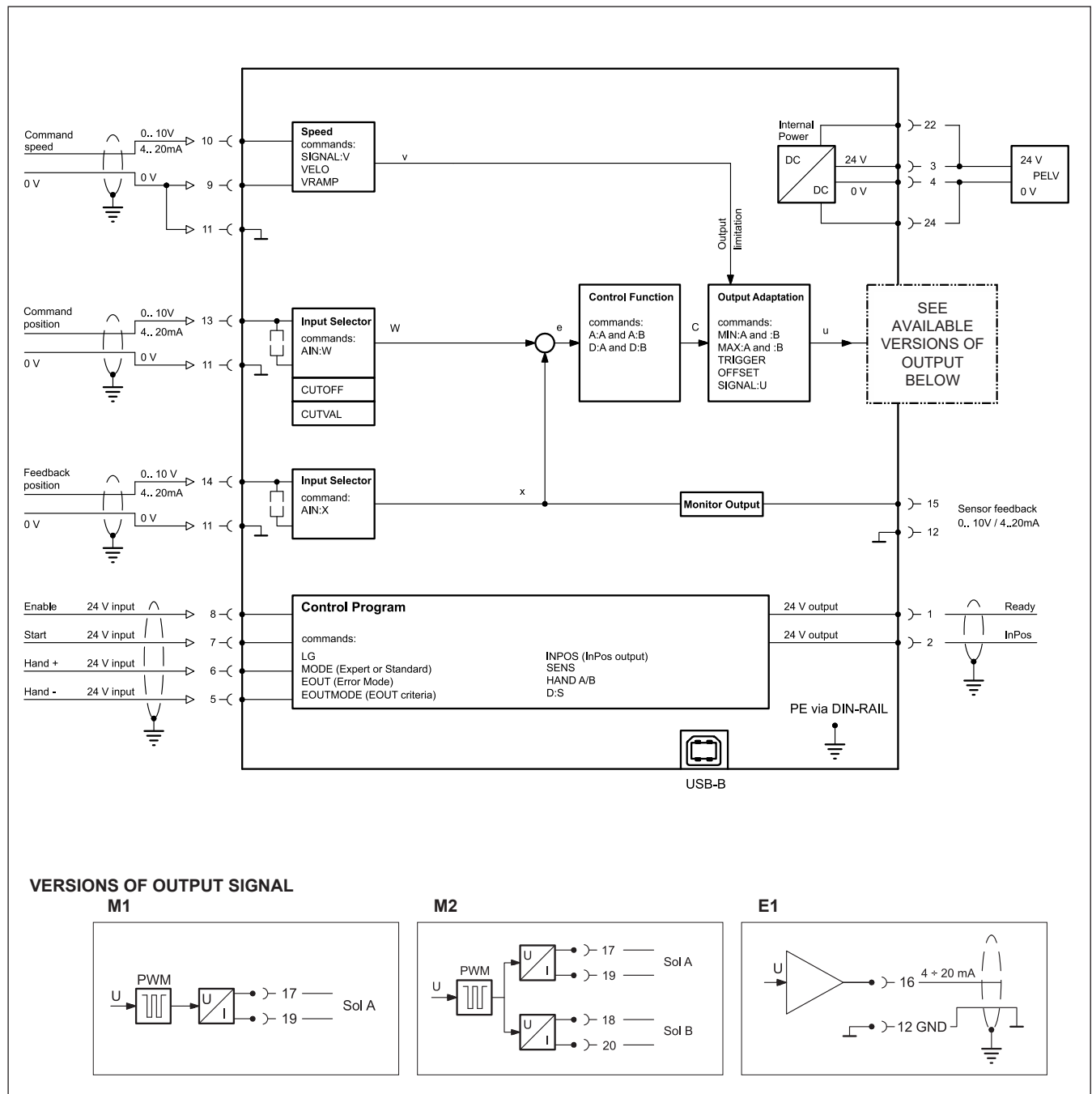
If there exist also possibilities for adjustments at the valve or at the valve electronics, it has to be guaranteed, that the adjustment has to be carried out at the power amplifier or at the positioning module.

If the deadband compensation value (MIN) is set too high, it influences the minimal velocity which cannot be adjusted any longer.

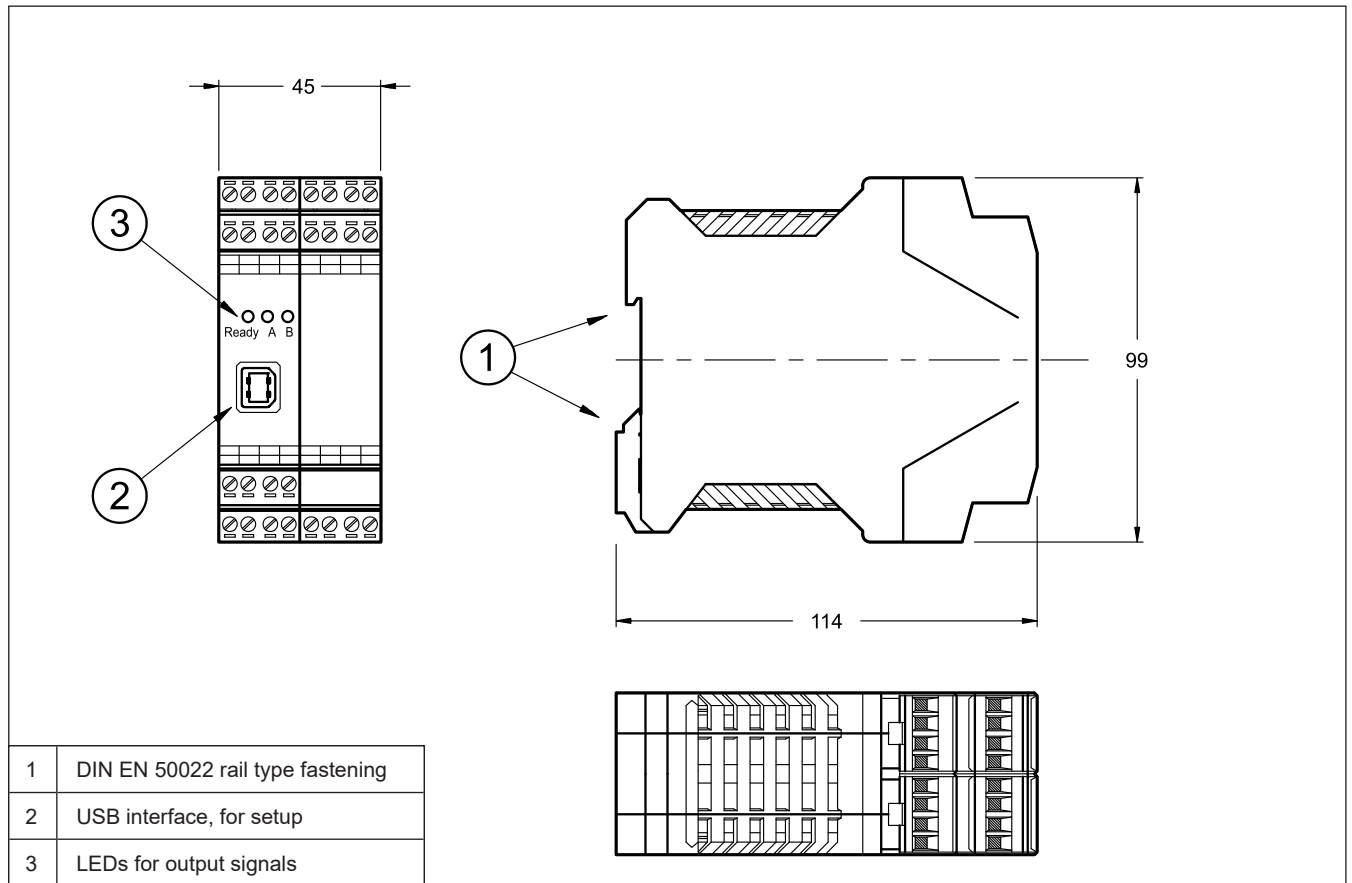
In extreme cases this causes to an oscillating around the closed-loop controlled position.



8 - CARD CIRCUIT DIAGRAM



9 - OVERALL AND MOUNTING DIMENSIONS





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